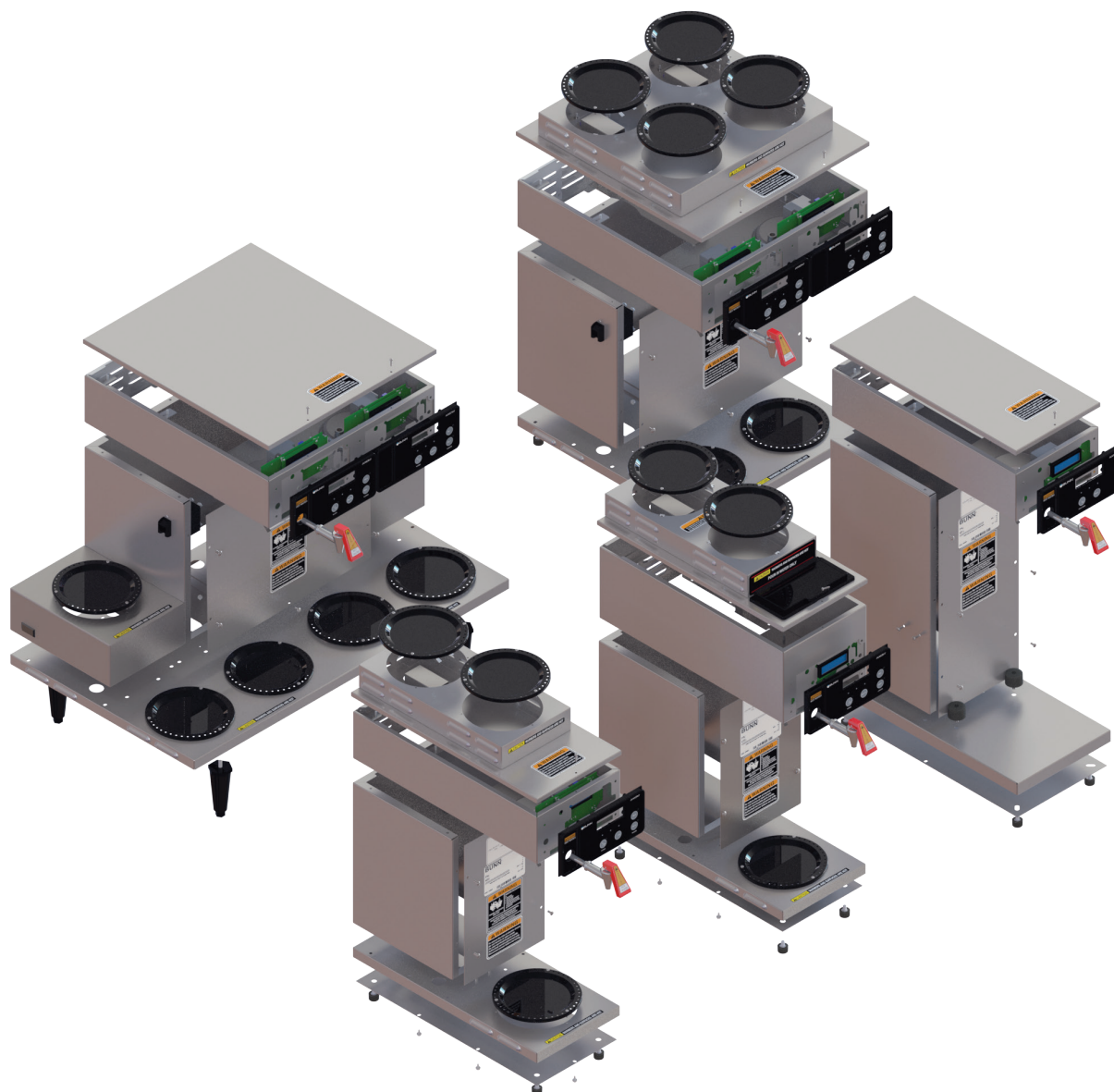




ILLUSTRATED PARTS CATALOG

For Technical Service, contact Bunn-O-Matic Corporation at 1-800-286-6070.

Bunn-O-Matic Corporation
Post Office Box 3227, Springfield, Illinois 62708-3227
Phone (217) 529-6601 | Fax (217) 529-6644

BUNN-O-MATIC COMMERCIAL PRODUCT WARRANTY

Warranty statements and information can be found on our website. Please visit <https://commercial.bunn.com/support/warranty-lookup> for further details.

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EXPLANATION OF CODES

15 - All components in machine are rated for 120 Volts ac, (15 Amps)

20 - All components in machine are rated for 120 Volts ac, (20 Amps)

35 (120/240V) - Tank heater rated for 240 volts ac, all other components rated for 120 volts ac (20 Amps)

DV - Dual Voltage. 2 tank heaters with toggle switch

"SINGLE AXIOM" - Replaced "SINGLE CDBC" 15" trunk, brew station warmer only, FULL/HALF batch

A - All components in machine are rated for 240 volts ac.

B - All components are rated for either 100 volts ac, or 200 volts ac.

CE - All components are rated for 230 volts ac for use in Europe.

TWIN - 2 brewers in 1 chassis.

APS - Airpot Server (No warmers)

TC - Thermal Carafe (No warmers)

TS - Thermal Server (No warmers)

Fraction	Decimal	Fraction	Decimal
1/16	0.063	9/16	0.563
1/8	0.125	5/8	0.625
3/16	0.188	11/16	0.688
1/4	0.250	3/4	0.750
5/16	0.313	13/16	0.813
3/8	0.375	7/8	0.875
7/16	0.438	15/16	0.938
1/2	0.500	1	1.000

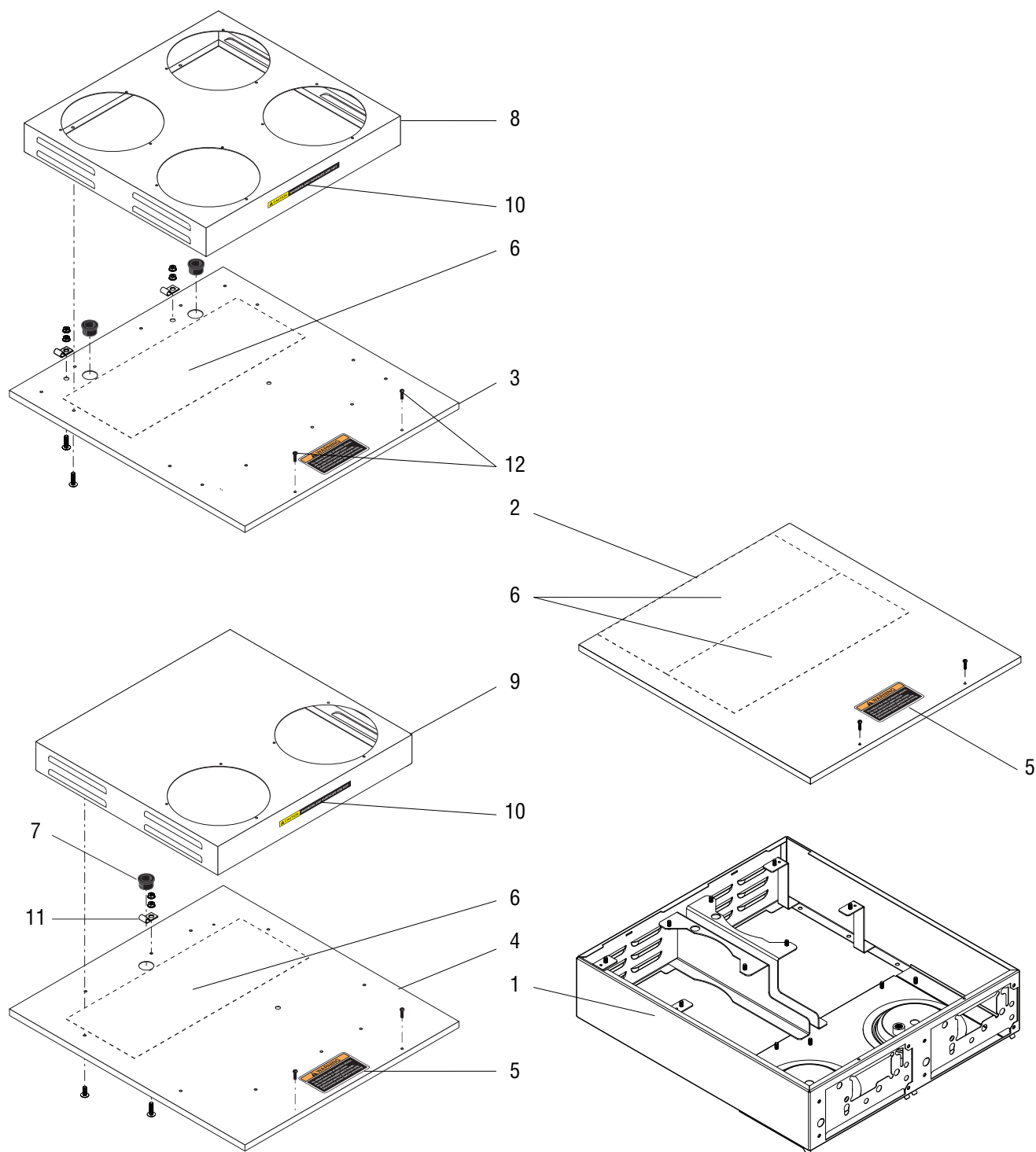
TIPS:



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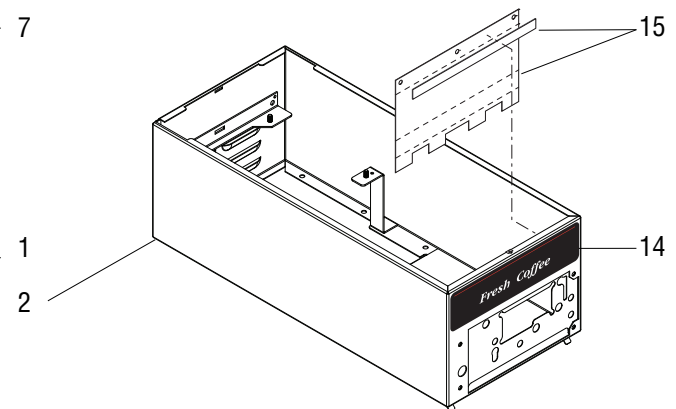
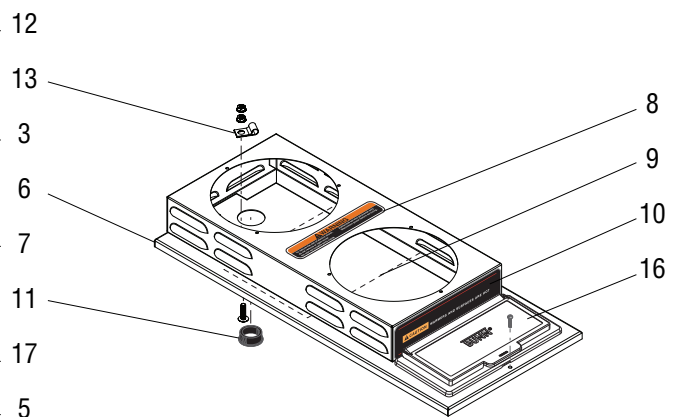
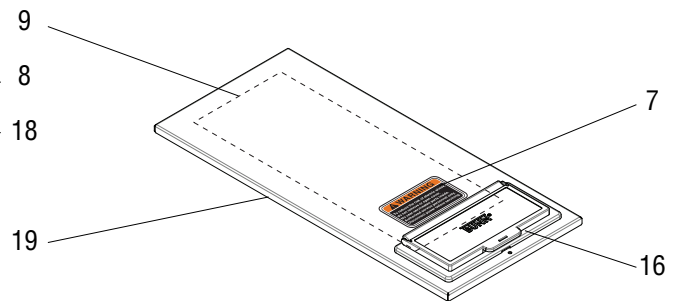
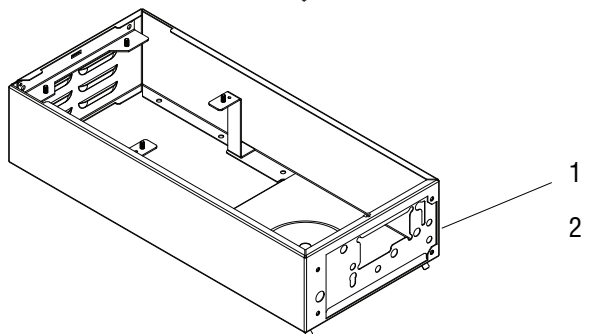
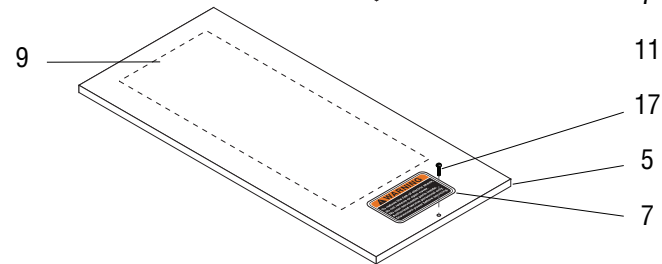
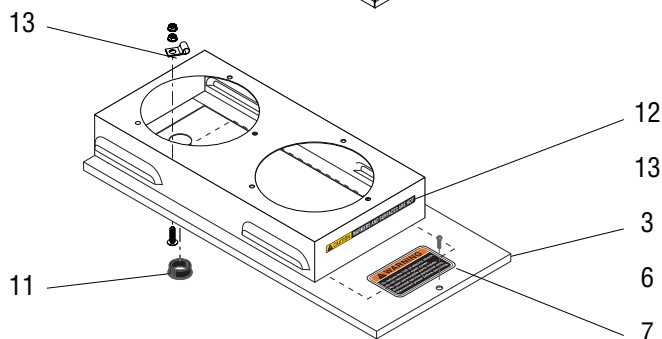
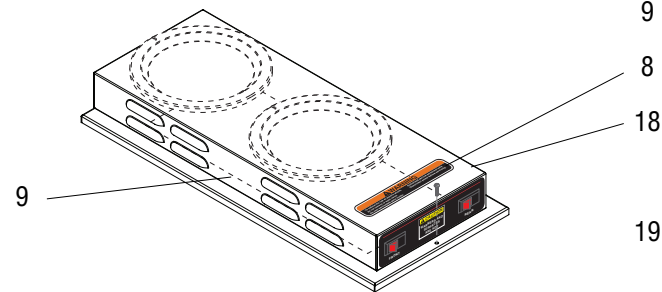
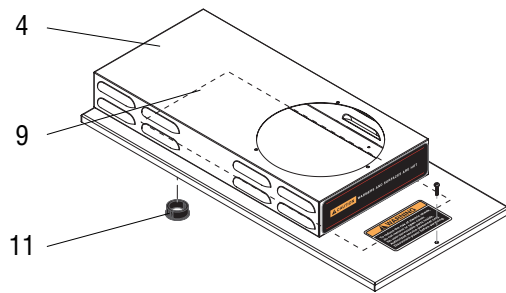


To **Search/Find** content in this document, use "**Command+F**" (Mac)



TWIN HOOD AND TOP COVERS

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
1	29314.1007 02308.0000	1 8		Housing, Hood (Twins) Screw # 8-32 x .375"
2	23260.1004	1		Cover, Top No Warmers 0/6 & APS Twins (Includes Items 5 & 6)
3	23260.1005	1		Cover, Top 4/2 Twins (Includes Items 5 & 6)
4	25864.1001	1		Cover, Top 2/2 Twins (Includes Items 5 & 6)
5	37881.0000	1		Decal, No User Serviceable Parts
6	25151.0007	#		Shield, Level Probe Insulator 5.25" x 13.325"
7	01592.0000	#		Bushing, Snap 1.0" Dia.
8	24254.0001 01347.0000	1 10		Housing, Warmer 4/2 Models (Includes item 10) Screw, Truss Head #6-32 x .38"
9	24254.0002 01347.0000	1 10		Housing, Warmer 2/2 Models (Includes item 10) Screw, Truss Head #6-32 x .38"
10	12364.0000	1		Decal, Caution-Warmers are Hot
11	41760.1000 01326.0007 00971.0000	2 2 4		Clip, Cable - SST (Includes screw & nuts) Screw, TRH SLTD 10-32x.75" Nut, Keps #10-32 Zinc Pl
12	01303.0000	2		Screw, Pan Head - SST #4-40 x .5"

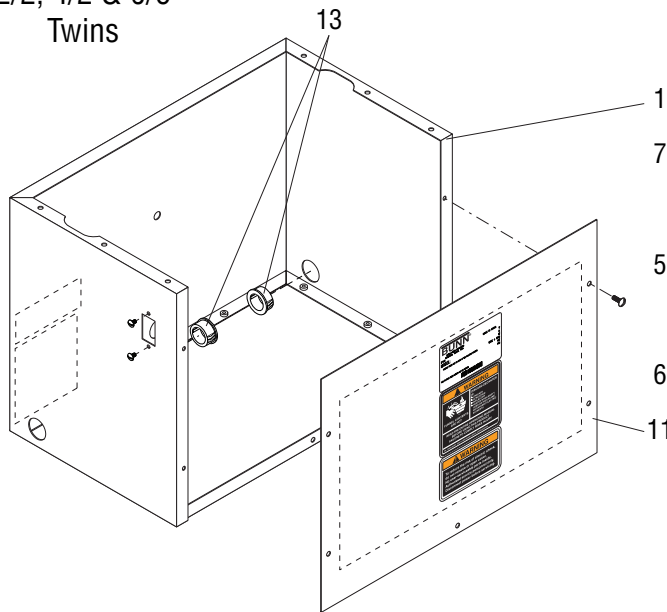


SINGLE HOODS AND TOP COVERS

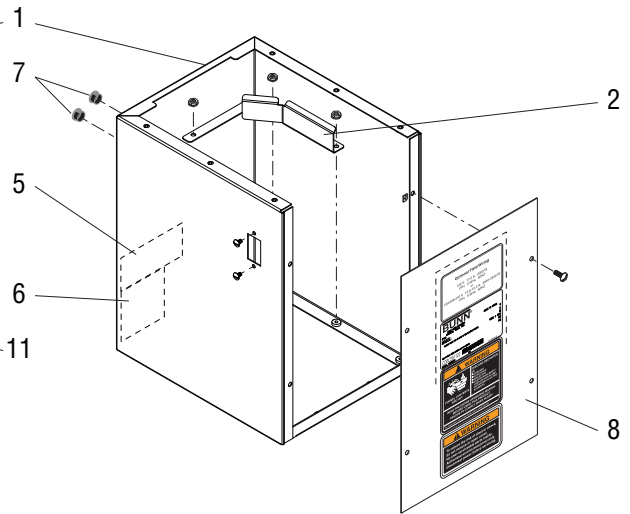
ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
1	34063.0010 02308.0000	1 6		Housing, Hood SST (Singles) Screw # 8-32 x .375"
2	36757.1004 36757.1005* 36757.1006 02308.0000	1 1 1 6		Housing, Hood SST (Pour in) (Includes Items 14 & 15) Housing, Hood BLK (Pour in) (NO LONGER AVAILABLE) Housing, Hood SST (Pour in w/.75" Faucet hole) (Includes Items 14 & 15) Screw # 8-32 x .375"
3	34069.1000 25312.1004	1 1		Cover Assembly SST, 2 Warmer (Includes Items 7, 9 & 10) Cover Assembly BLK, 2 Warmer (Includes Items 7, 9 & 10)
4	25312.1007	1		Cover Assembly SST, 1 Warmer/Front (Includes Items 7, 9 & 10)
5	34070.1001	1		Cover, Top No Warmers (Includes Items 3, 4)
6	38496.1002 38496.1006	1 1		Cover Assembly SST, 2 Warmer (Includes Items 8-10 & 16) (Pour in only) Cover Assembly BLK, 2 Warmer (Includes Items 8-10 & 16) (Pour in only)
7	37881.0000	1		Decal, No User Serviceable Parts
8	37881.0002	1		Decal, No User Serviceable Parts (Pour in Model only)
9	25151.0000 25151.0007	1 1		Shield, Level Probe Insulator 5.0" x 7.312" (Pour in Model only) Shield, Level Probe Insulator 5.25" x 13.325" (All Models Except Pour in)
10	02763.0000	1		Decal, Caution-Warmers and Surfaces are Hot
11	01592.0000	1		Bushing, Snap 1.0" Dia.
12	12364.0000	1		Decal, Caution-Warmers are Hot
13	41760.1000 01326.0007 00971.0000	1 2		Clip, Cable - SST (Includes screw & nuts) Screw, TRH SLTD 10-32x.75LG Nut, Keps #10-32 Zinc Pl
14	32143.0000	1		Decal "Fresh Coffee" (Pour in only)
15	37182.0001	1		Board Shield Kit (Pour in only)
16	38498.1000	1		Flip Lid Assembly (Pour in only)
17	01303.0000 01303.0002	1 1		Screw, Pan Head - SST #4-40 x .5" Screw, Pan Head - BLK #4-40 x .5"
18	41841.1000 11444.0000 41840.0000 02765.0002 03652.0000	1 2 1 1 2		Cover Assy, SST, 2 Wmr w/Sw (Includes Decals, Switches, Warmers, & Harness) Switch, Lighted - 120V Wiring Harness Decal, Caution-Warmers and Surfaces are Hot (Switch Cut Out) Warmer Assembly, 120V 100W
19	38503.1000	1		Cover Assembly, Pour in SST, (Includes Items 8 & 16)



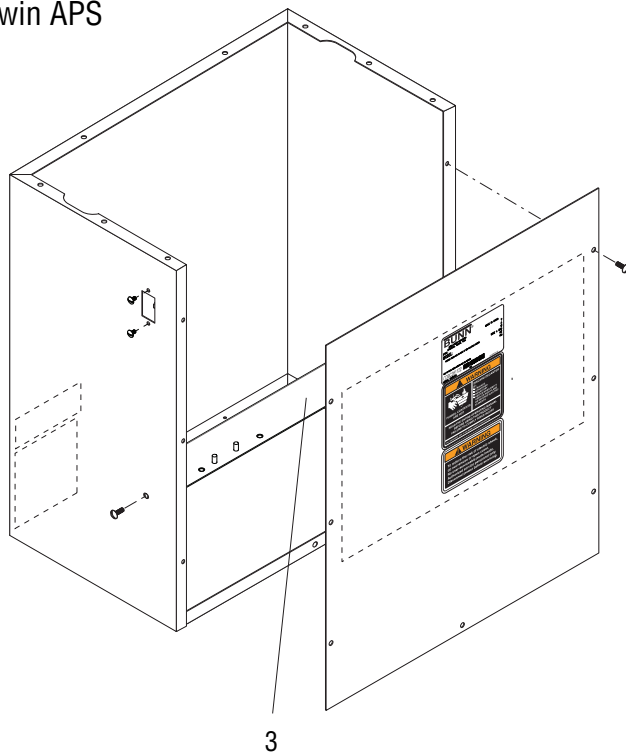
2/2, 4/2 & 0/6
Twins



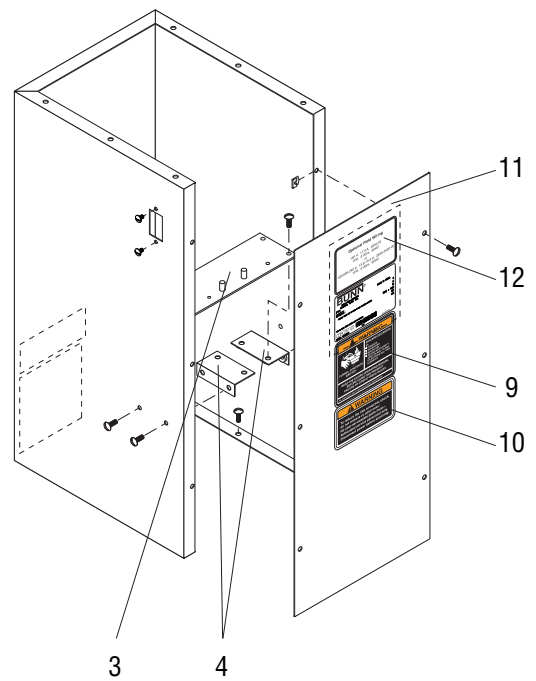
Standard Trunk



Twin APS



APS Shown, TC Similar



NOTE: Second style trunks shown (rectangular switch hole)
For newer models with toggle switch, refer to first style trunks
on next page.

TRUNKS

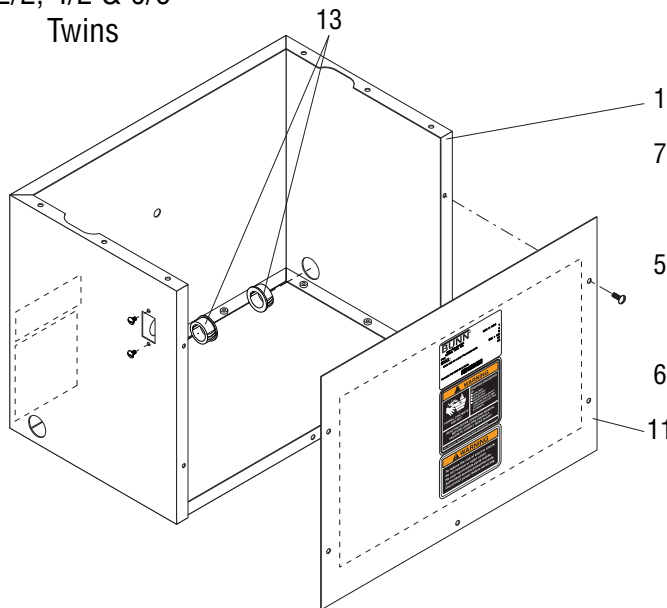
ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
1	34061.1000	-	1	Trunk, SST, 11.69" Standard (No Switch)
	25352.0005	-	1	Trunk, BLK, 11.69" Standard (No Switch)
	34061.1020	-	1	Trunk, SST, 11.69" Standard (w/Rocker Switch)
	34061.0018	-	1	Trunk, BLK, 11.69" Standard (w/Rocker Switch)
	34061.1001	-	1	Trunk, SST, 12.39" TC (No Switch)
	34061.1021	-	1	Trunk, SST, 12.39" TC (w/Rocker Switch)
	34061.1010	-	1	Trunk, SST, 15.69" Single Axiom (No Switch)
	41402.1108	-	1	Trunk, SST, 15.69" Single Axiom (w/ON/OFF Toggle Switch)
	34081.1000	-	1	Trunk, SST, 18.15" APS (No Switch)
	34208.1008	-	1	Trunk, SST, 18.15" APS (w/Rocker Switch)
	34061.1011	-	1	Trunk, SST, 22.16" TS
	32325.0000	1	-	Trunk, SST, Twin APS (No Switch)
	32159.1002	1	-	Trunk, SST, Twin APS (w/Rocker Switch)
	29581.0000	1	-	Trunk, SST, 2/2, 4/2 & 0/6 Twins (No Switch)
	23294.1009	1	-	Trunk, SST, 2/2, 4/2 & 0/6 Twins (w/Rocker Switch)(w/o Bushings)
	23294.1014	1	-	Trunk, SST, 2/2, 4/2 & 0/6 Twins (w/Rocker Switch) (w/Bushings)
	02308.0000	9	9	Screw SST #8-32 x .38"
	00970.0000	8	-	Nut, Keps #8-32 (Twin - APS Only)
	00988.0000	7	6	Fastener, "U" Type #6-32
2	37930.0001	-	1	Channel, Cordset
	00970.0000	-	3	Nut, Keps #8-32
3	26287.0000	1	-	Bracket, Component Mounting (APS Only)
	22733.0000	-	1	Bracket, Component Mounting (APS/TS Only)
	02308.0000	2	4	Screw #8-32 x .38"
4	27929.0000	-	2	Bracket, (APS/TS Only)
	02308.0000	-	4	Screw #8-32 x .38"
5	00656.0001	1	1	Decal, Compliance To Plumbing Code
6	00986.0000	1	1	Decal, Warning-Electrical
7	00669.0003	-	2	Plug
8	11408.1002	-	1	Panel, SST, 11.645" Standard (Includes 9,10)
	11408.1005	-	1	Panel, BLK, 11.645" Standard (Includes 9,10)
	11408.1006	-	1	Panel, SST, 12.328" TC (Includes 9,10)
	22730.1002	-	1	Panel, SST, 18.09" APS (Includes 9,10)
	22730.1006	-	1	Panel, SST, 15.63" Single Axiom (Includes 9,10)
	22730.1103	-	1	Panel, SST, 22.16" TS (Includes 9,10)
	01382.0000	-	6	Screw, SST #6-32 x .38"
	01382.0002	-	6	Screw, BLK #6-32 x .38"
	26283.1000	1	-	Panel, SST, Twin APS (Includes 9,10)
	23267.1000	1	-	Panel, SST, 4/2 & 0/6 Twins (Includes 9,10)
	01315.0000	5	-	Screw, SST #8-32 x .38" (7 Used on APS)
9	00658.0000	1	1	Decal, Warning-Decanter/Funnel
10	37881.0000	1	1	Decal, No User Serviceable Parts

NOTE: For newer models with toggle switch, refer to first style (no switch) trunks. All trunks include decals 5 & 6.

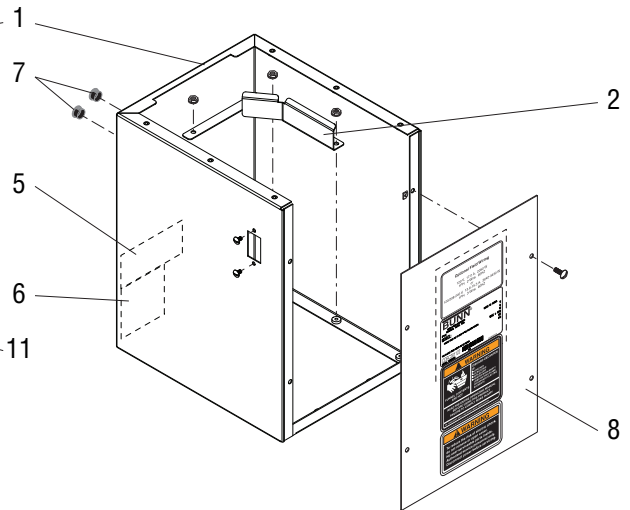
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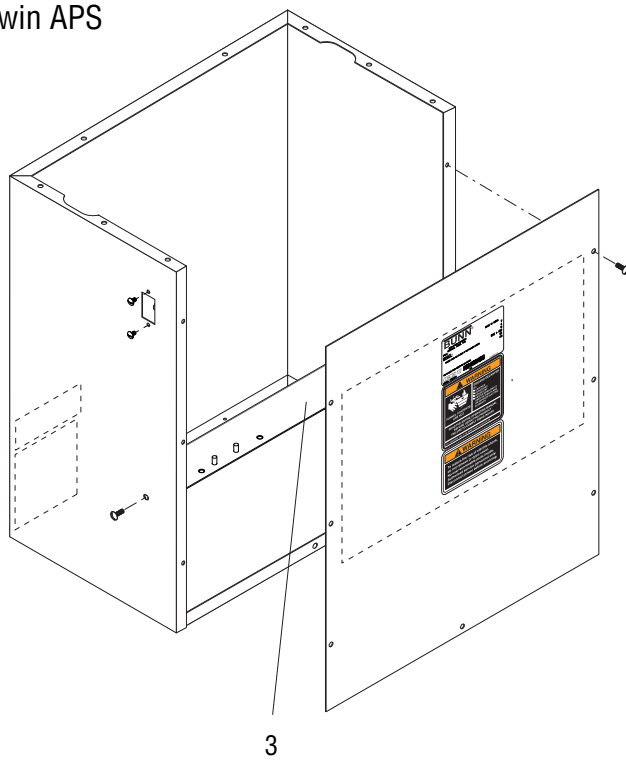
2/2, 4/2 & 0/6
Twins



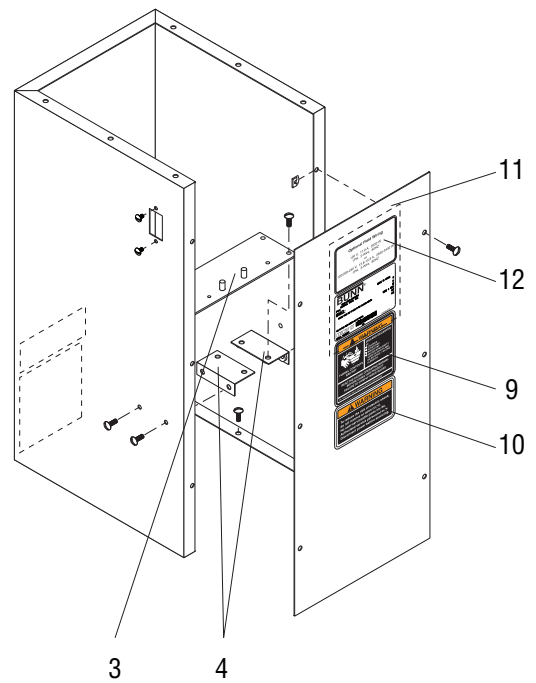
Standard Trunk



Twin APS



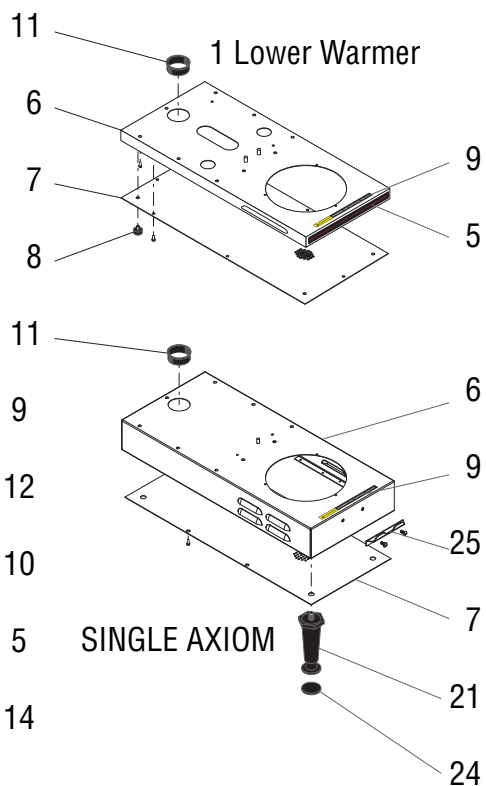
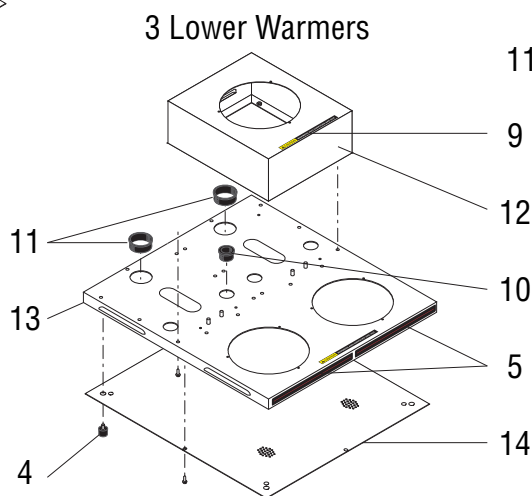
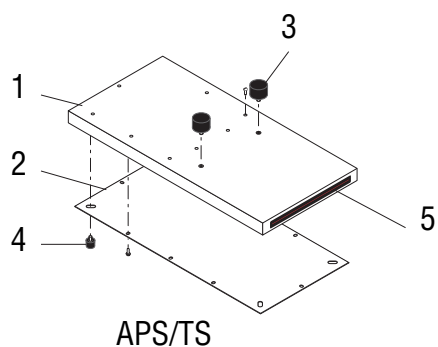
APS Shown, TC Similar



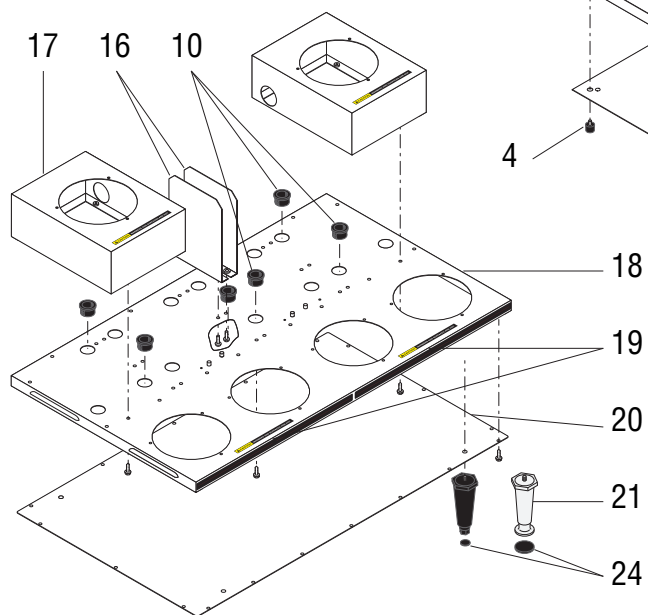
NOTE: Second style trunks shown (rectangular switch hole)
For newer models with toggle switch, refer to first style
trunks on next page.

TRUNKS

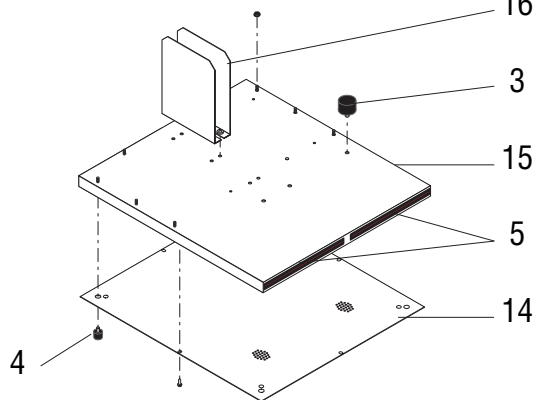
ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
11	29077.0006	-	1	Schematic, Axiom-15, 20, 35, 120/208-240V
	29077.0007	-	1	Schematic, Axiom 230V
	29077.0008	-	1	Schematic, Axiom DV
	29077.0014	1	-	Schematic, Axiom Twin 0/6
	29077.0015	1	-	Schematic, Axiom Twin 2/2
	29077.0016	-	1	Schematic, Axiom 100V APS
	29077.0017	-	1	Schematic, Axiom 230V APS
	29077.0019	-	1	Schematic, <u>Single</u> Axiom 120V & 120/240V w/Half Batch
	29077.0020	-	1	Schematic, Axiom 100V w/Half Batch
	29077.0022	1	-	Schematic, Axiom Twin APS
	29077.0032	1	-	Schematic, Axiom Twin 4/2
12	29710.0007	-	1	Decal, Optional Field Wiring (3 Warmer) (DV Only)
	29710.0008	-	1	Decal, Optional Field Wiring (APS/TC) (DV Only)
13	01592.0000	2	-	Bushing



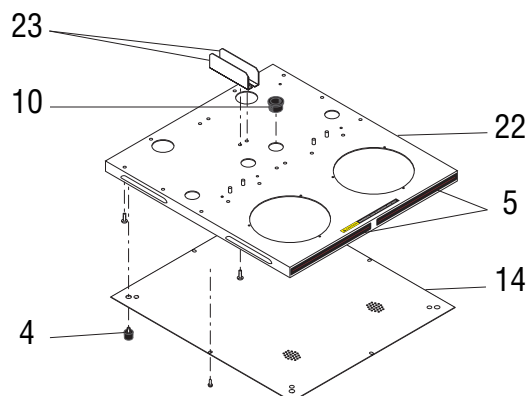
TWIN-0/6



TWIN-APS



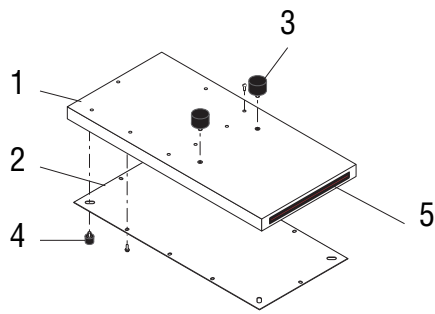
TWIN-2/2 & 4/2



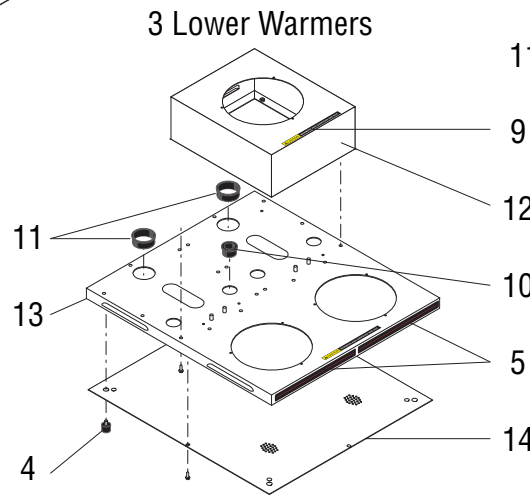
BASES

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
1	23321.0000	-	1	Base w/Decals, SST (Includes Item 5) APS
	23321.0001	-	1	Base w/Decals, SST (Includes Item 5) TS
	23321.0002	-	1	Base w/Decals, SST (Includes Item 5) APS (CE)
	23321.0003	-	1	Base w/Decals, SST (Includes Item 5) TS (CE)
	23321.0004	-	1	Base w/Decals, BLK (Includes Item 5) APS
2	22999.0000	-	1	Plate, Base
	02332.0002	-	8	Screw, Hex-Crimptite #6-32 x .38"
3	00754.0001	4	2	Locator
4	25137.0001	-	4	Foot
	24600.0000	-	-	Set of 4 feet
5	22306.0000	2	1	Decal, Red Decorative Stripe
6	25351.0000	-	1	Base, 1 Warmer w/Decals, SST (Includes Items 5 & 9)
	25351.0001	-	1	Base, 1 Warmer w/Decals, SST (Includes Items 5 & 9) (CE)
	25351.0002*	-	1	Base, 1 Warmer w/Decals, BLK (OBS)
	34065.1001	-	1	Base, 1 Warmer w/Decals, SST (Single Axiom Only)
7	24805.0000	-	1	Plate, Base 1 Warmer
	24805.0002	-	1	Plate, Base 1 Warmer (Single Axiom Only)
	02332.0002	-	4	Screw, Hex-Crimptite #6-32 x .38"
8	25137.0000	-	4	Foot
	35712.0000	-	-	Set of 4 feet
9	12364.0000	#	#	Decal, Caution-Warmers/Surfaces are Hot (Refer to Illustration for QTY.)
10	01592.0000	#	#	Bushing, Snap 1.0" (Refer to Illustration for QTY.)
11	01593.0000	#	#	Bushing, Snap 1.5" (Refer to Illustration for QTY.)
12	25658.0000	-	1	Housing, Side Warmer SST (Includes Item 9)
	25658.0002	-	1	Housing, Side Warmer BLK (Includes Item 9)
	02308.0000	-	7	Screw, #8-32 x .38"
13	25657.0000	-	1	Base, 3 Warmers w/Decals, SST (Includes Items 5 & 9)
	25657.0001	-	1	Base, 3 Warmers w/Decals, SST (Includes Items 5 & 9) CE
	25657.0002	-	1	Base, 3 Warmers w/Decals, BLK (Includes Items 5 & 9)
14	12667.0001	-	1	Plate, Base 3 Warmers
15	26413.0000	1	-	Base w/Decals, SST (Includes Item 5) TWIN-APS
	26413.0001	1	-	Base w/Decals, BLK (Includes Item 5) TWIN-APS
16	29822.0000	2	-	Guard, Wiring
	02308.0000	4	-	Screw, #8-32 x .38"
17	23698.1001	2	-	Housing, Side Warmer BLK (Includes # 9)
	23698.1002	1	-	Housing, Left Side Warmer SST (Includes # 9)
	23698.1003	1	-	Housing, Right Side Warmer SST (Includes # 9)
	02308.0000	14	-	Screw, #8-32 x .38"
18	24253.0001	1	-	Base w/Decals, SST (Includes Items 9 & 20) TWIN 0/6
	24253.0002	1	-	Base w/Decals, BLK (Includes Items 9 & 20) TWIN 0/6
	02308.0000	12	-	Screw, #8-32 x .38"

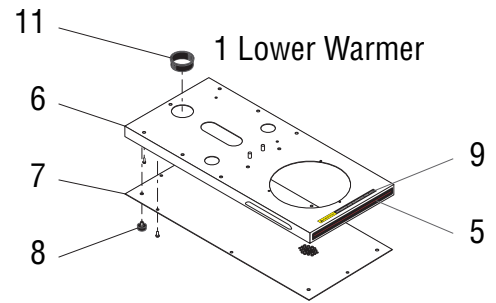
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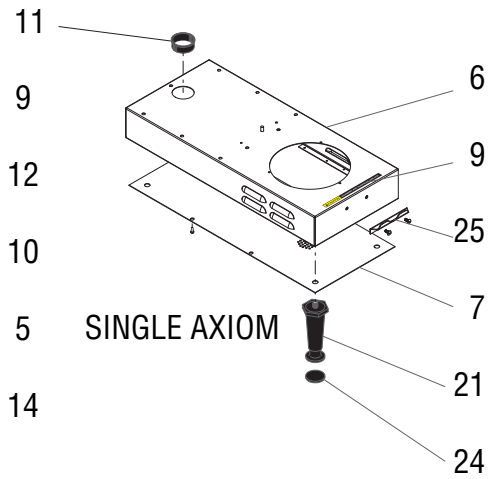
APS/TS



3 Lower Warmers

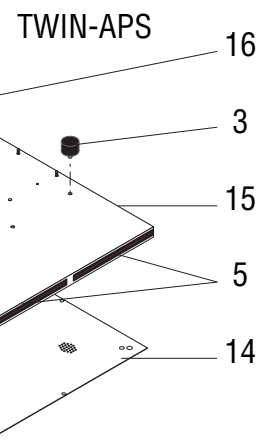
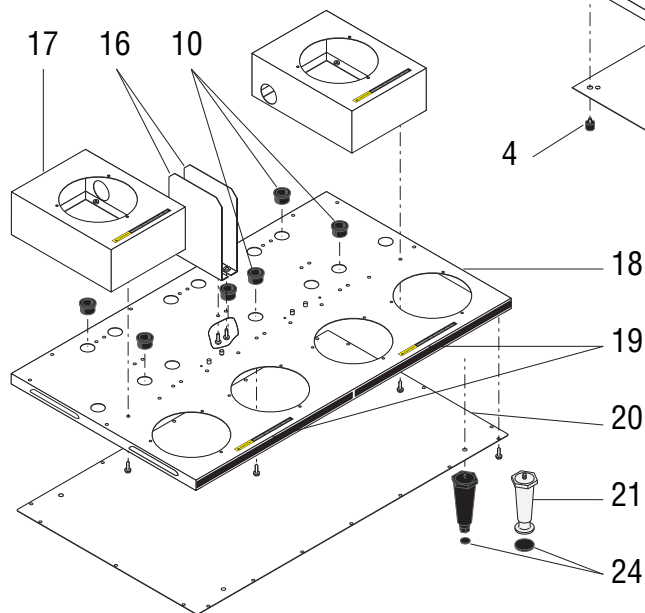


1 Lower Warmer



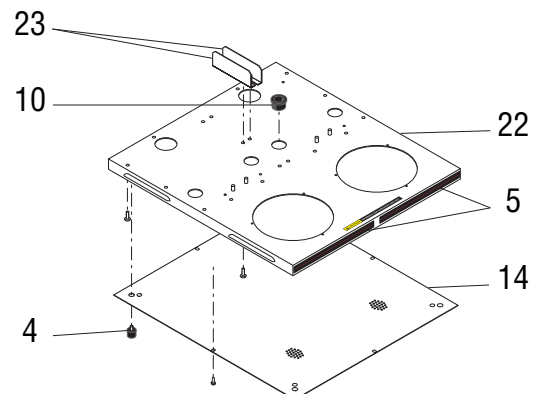
SINGLE AXIOM

TWIN-0/6



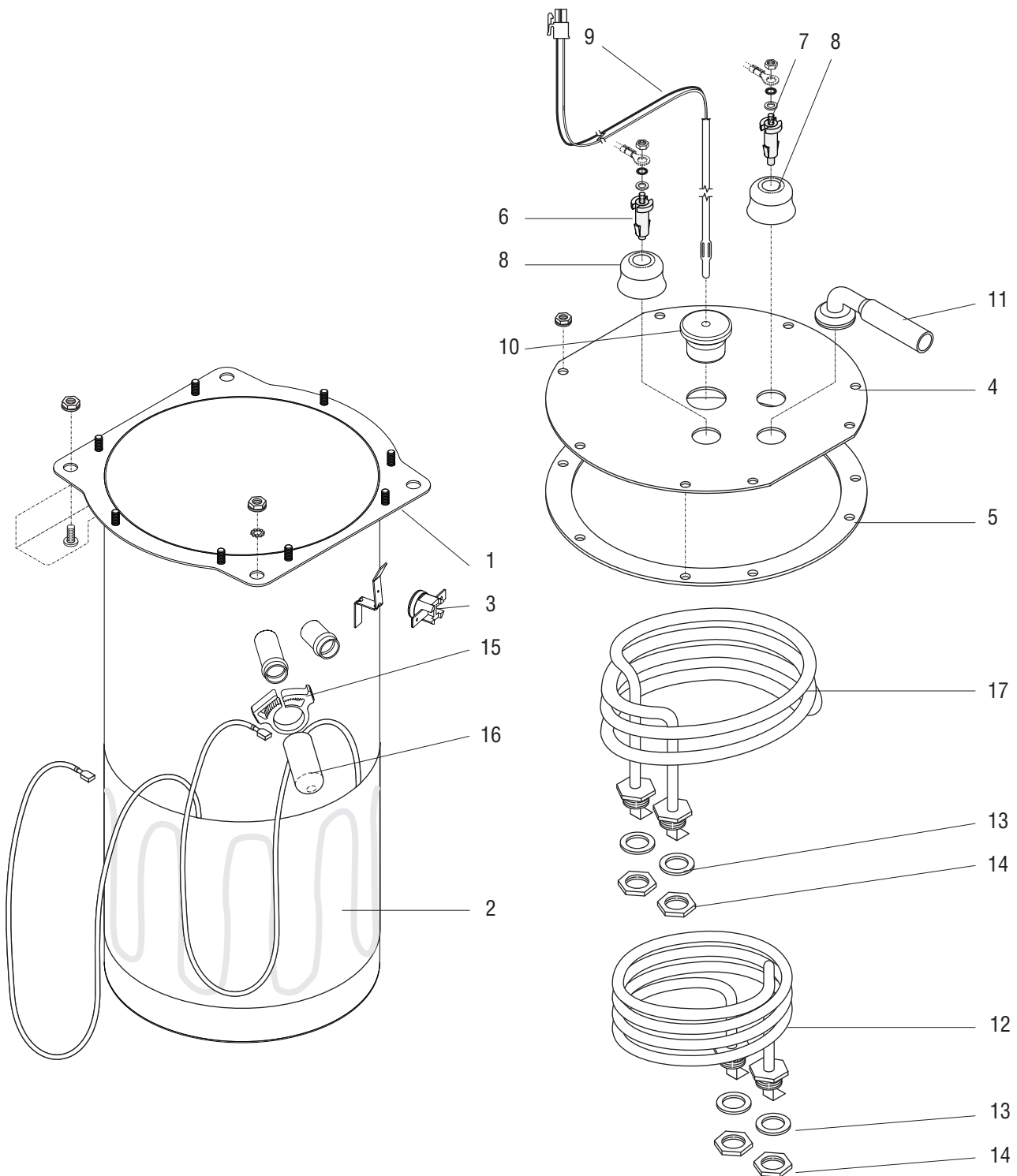
TWIN-APS

TWIN-2/2 & 4/2



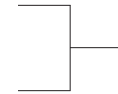
BASES

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
19	24230.0000	2	1	Decal, Red Decorative Stripe
20	23329.0000	1	-	Plate, Base, TWIN 0/6
	02332.0002	18	-	Screw, Hex-Crimptite #6-32 x .38"
21		4	-	Leg, 4" Adjustable, Black Plastic, .25"-20 (Obs. Order 26528.0001)
	13255.0005	-	-	Set of 4
	00511.0000	-	4	Leg, 4" Adjustable, Satin Nickel (Optional)
	00511.1000	-	1	Set of 4
	26528.0001	-	4	Leg, 4" Adjustable, Black Plastic, .25"-20 (Single Axiom Only)
22	24253.0000	1	-	Base w/Decals, SST (Includes Items 6 & 10) TWIN 2/2 & 4/2
	24253.0003	1	-	Base w/Decals, BLK (Includes Items 6 & 10) TWIN 2/2 & 4/2
	02308.0000	12	-	Screw, #8-32 x .38"
23	26953.0000	2	-	Guard, Wiring
	02308.0000	4	-	Screw, #8-32 x .38"
24	03996.0000	4	-	Pad, 1.25" (4 used on Single Axiom Only)
	03993.0000	-	4	Pad, .70"
25	21104.0003	-	1	Server Stop, Bolt On
	01347.0000	-	2	Screw, Trh Serr SST 6-32x .375"



TANK AND COMPONENTS

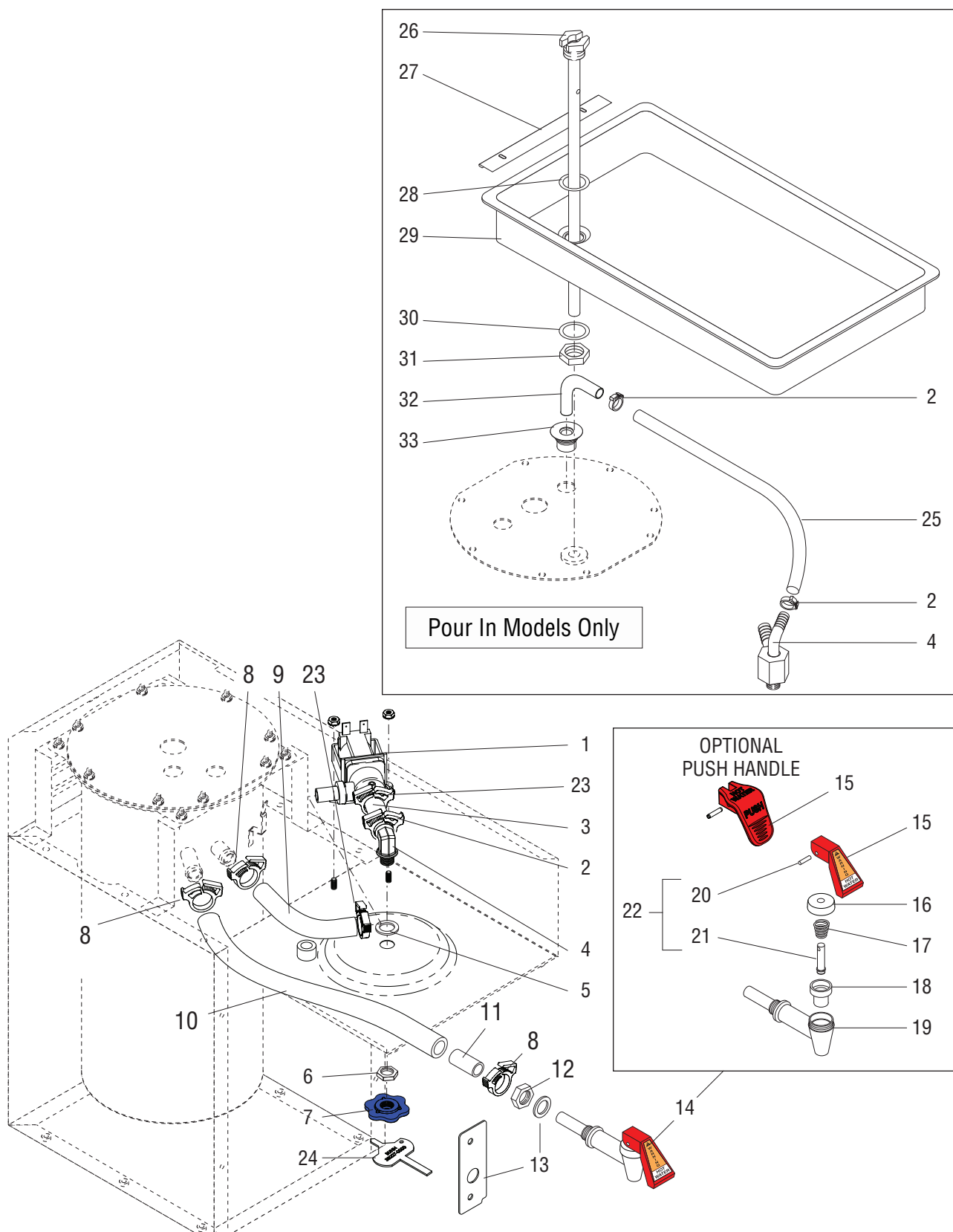
ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
1	33937.0003	2	1	Tank, (One Heater)
	33937.0004	-	1	Tank, DV (Two Heaters)
	00908.0000	10	5	Nut, #8-32
	01511.0000	2	1	Lockwasher, Ext. Tooth #8
2	04260.0000	2	1	Blanket Warmer 50W, 120V
	01927.0000	-	1	Blanket Warmer 50W, 220V
		-	1	Blanket Warmer 50W, 240V (Obsolete, Order # 01927.0000)
3	29329.1000	2	1	Thermostat, Limit
4	28735.0002	2	1	Tank Lid, 2 - Probe
	28735.0005	-	1	Tank Lid, 2 - Probe (PO)
	00908.0000	16	8	Nut #8-32
5	04221.0000	2	1	Gasket, Tank Lid
6	07412.1002	2	1	Probe Kit, Liquid Level 1.25"
7	07412.1003	2	1	Probe Kit, Brew Logic 1.625" (Blue Dot)
8	38114.0000	4	2	Grommet
9	39085.1001	2	1	Probe, Temperature Sensor 10.5"
10	50698.0000	2	1	Grommet, Temperature Sensor
11	38969.0003	2	1	Fitting, 90° Silicone
12	02755.1000	-	1	Tank Heater 1425W, 120V (Includes item 13)
	05037.1000	-	1	Tank Heater 3500W, 240V (Includes item 13)
	02805.1000	-	1	Tank Heater 1850W, 240V (Includes item 13)
	20942.1000	-	1	Tank Heater 3500W, 200V (Includes item 13)
	29669.1000	2	-	Tank Heater 3000W, 240V (Includes item 13)
13	00943.0000	4	2	Gasket, Tank Heater
14	00942.0000	4	2	Nut, Brass .5"-20
15	12422.0005	2	1	Clamp, SNP - 12
16	29279.0000	1	1	Cap
17	29485.1001	-	1	Tank Heater 2268W, 120V (DV Only) (Includes item 14)



Models without Faucet
& Right Side of TWINS

The Following Items Are Not Illustrated

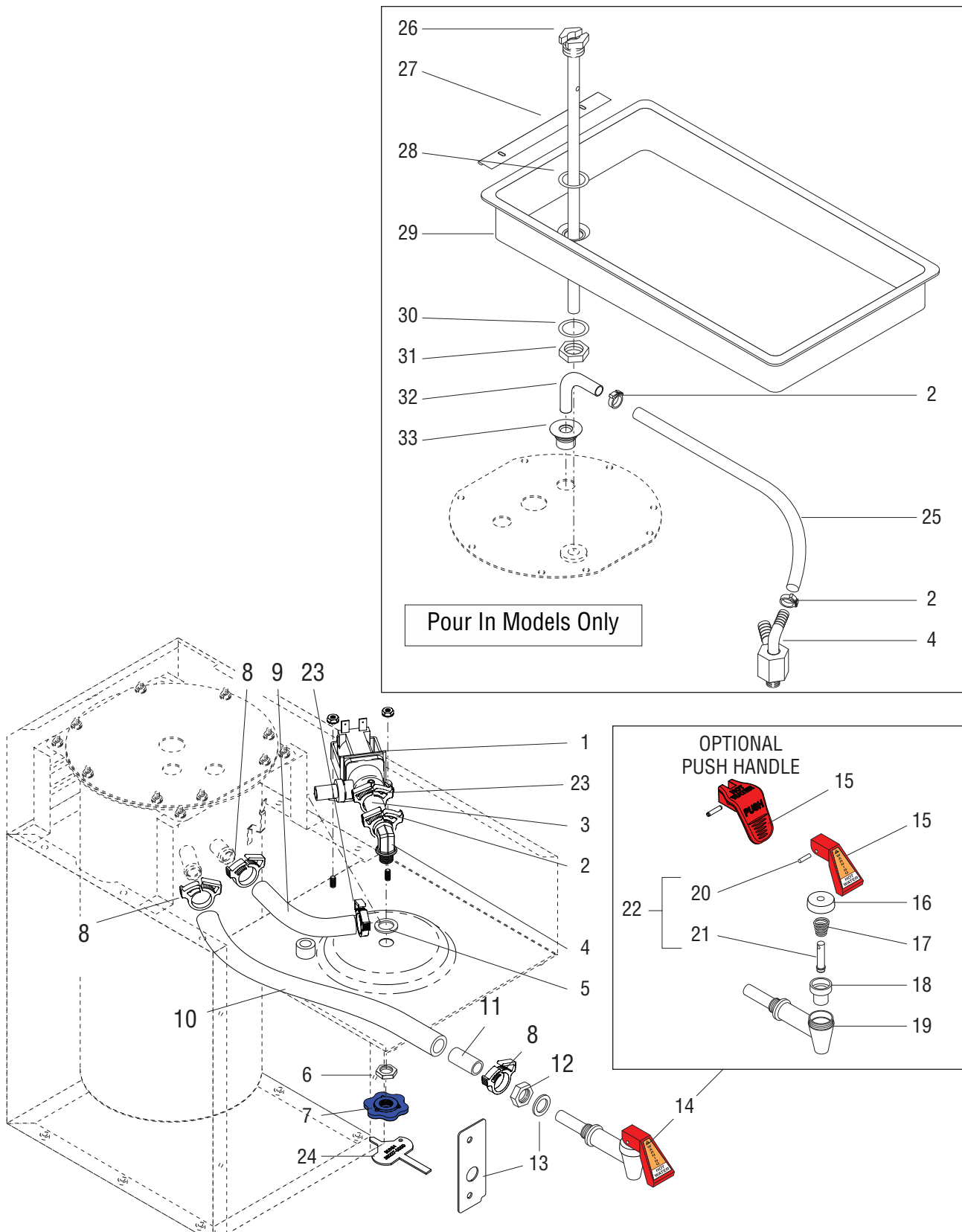
18	34074.1019	-	1	Tank Kit, 1425W, 120V, (Includes 1-5, 8, 10, 12-15)
	34074.1020	-	1	Tank Kit, 3500W, 240V, (Includes 1-5, 8, 10, 12-15)
	34074.1021	-	1	Tank Kit, 1850W, 240V, (A & CE) (Includes 1-5, 8, 10, 12-15)
	34074.1022	-	1	Tank Kit, 3500W, 200V, (B) (Includes 1-5, 8, 10, 12-15)
	34074.1023	-	1	Tank Kit, 1425/2268W, (DV) (Includes 1-5, 8, 10, 12-15, 17 & 19)
	34074.1024	2	-	Tank Kit, 3000W, 120V/240V, (Includes 1-5, 8, 10, 12-14)
	34074.1026	-	1	Tank Kit, 1425/2268W, (DV), (Includes 1-5, 8, 10, 12-15, 17) (Pour in)
	34074.1027	-	1	Tank Kit, 3500W, 230V, CE (Includes 1-5, 8, 10, 12-14)
	34074.1028	-	1	Tank Kit, 3500W, 240V, (Includes 1-5, 8, 10, 12-14) (Pour in)
	34074.1029	-	1	Tank Kit, 1800W, 120V, (Includes 1-5, 8, 10, 12-14)
	34074.1031	-	1	Tank Kit, 1425W, 120V, (Includes 1-5, 8, 10, 12-15, 17) (Pour in)
	34074.1040	-	1	Tank Kit, 2268W, 120V, (Includes 1-5, 8, 10, 12-14) Axiom TS



DISPENSE VALVE, SPRAYHEAD AND FAUCET

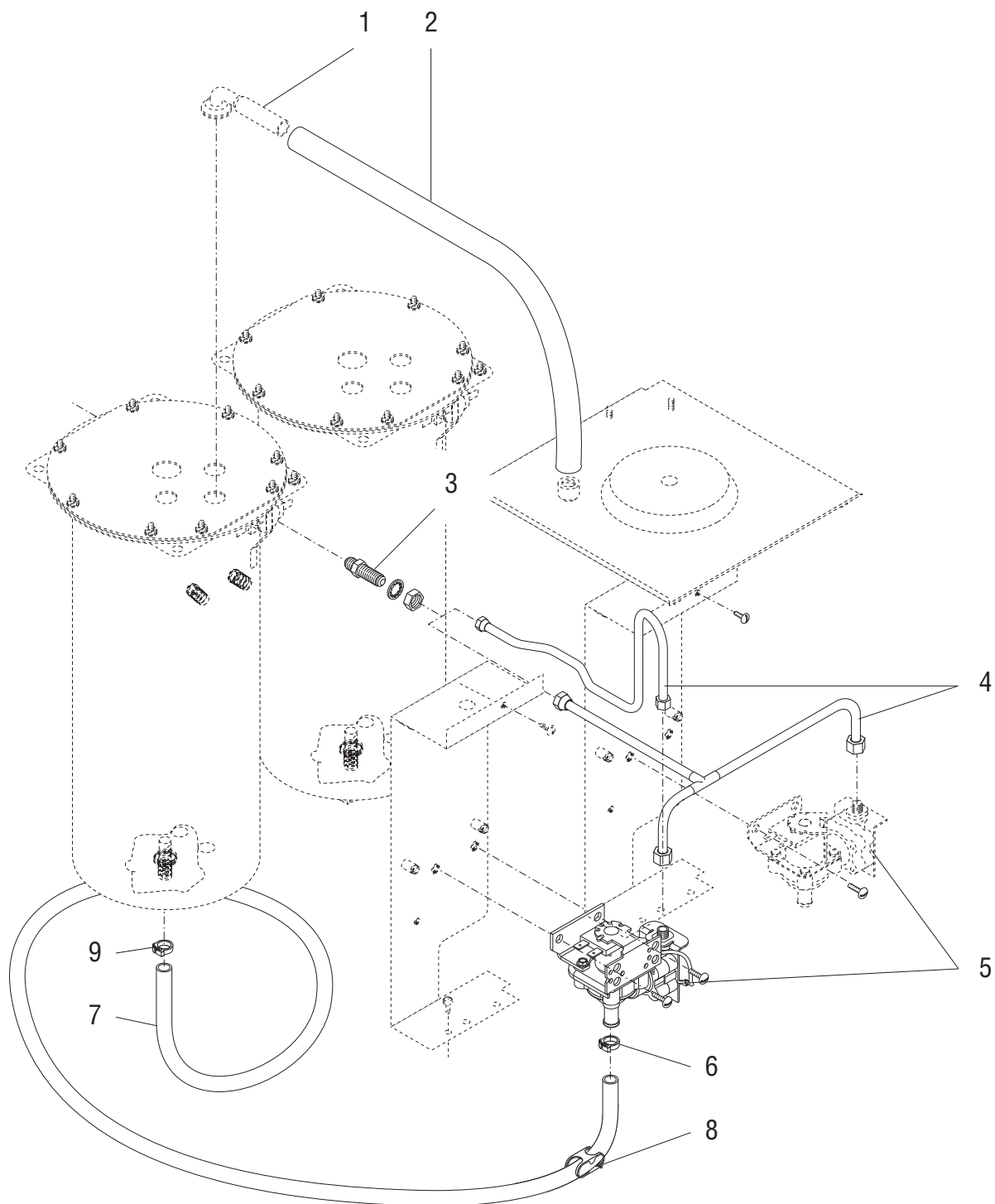
ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
1	27370.0000	2	1	Valve, Dispense (120v)
	27370.0001	2	1	Valve, Dispense (200v)
	27370.0002	2	1	Valve, Dispense (240v)
	00970.0000	4	2	Nut, KEPS #8-32
	11517.0008	-	-	Repair Kit, Dispense Valve (Includes Plunger, Spring and Diaphragm)
2	12422.0001	2	1	Clamp, SNP - 10 (2 Additional used in Pour In Models)
3		2	1	Tube .375" ID x 1.625" (Order item 36)
4	39149.0003	2	1	Fitting
	28747.0001	-	1	Fitting (Pour In Models Only)
5	00943.0001	2	1	Gasket
6	01075.0000	2	1	Nut, Hex .438"-20
7	40670.0005	2	1	Sprayhead, 7 Hole
8	12422.0009	5	3	Clamp, SNP - 14
9		1	1	Tube, Tank To Dispense Valve, .5" ID x .75" OD x 4.6" (Order item 35)
10		1	1	Tube, .5" ID x .75" OD x 11.25" Long (Order item 34)
11		1	1	Tube, .375" ID x .5" OD x 1.2" Long (Order item 34)
12	29264.0000	1	1	Nut, Hex .5"-20 UNF
13	01544.0000	-	1	Washer, .5" ID x .75" OD (Singles Only)
	44714.0000	1	-	Plate, Faucet Reinforcement (Twins Only)
14	29075.0000	1	1	Faucet Assembly, Standard (Includes items 16 thru 22)
	29075.1004	1	1	Faucet Assembly, Push (Includes items 16 thru 22)
15	02861.0003	1	1	Handle, Standard
	02861.1006	1	1	Handle, Push
16	02854.0000	1	1	Bonnet
17	02595.0000	1	1	Spring
18	02766.0000	1	1	Cup
19		1	1	Faucet Body (Order item 15)
20	02858.0000	1	1	Pin, Spring
		1	1	Pin, Spring for "Push Handle" Only (Not Available, Order Handle # 15)
21	13054.0000	1	1	Stem
22	02594.0000	1	1	Faucet Stem w/Pin (Includes items 20 and 21)
23	12422.0005	4	2	Clamp, SNP - 12
24	38227.0000	1	1	Sprayhead Cleaning Tool
25		-	1	Tube, Syphon, .313" ID x 12.25" (Order item 37)
26	34097.0000	-	1	Tube, Water Inlet
27	11424.0000	-	1	Plate, Splash Guard

Continued on next page



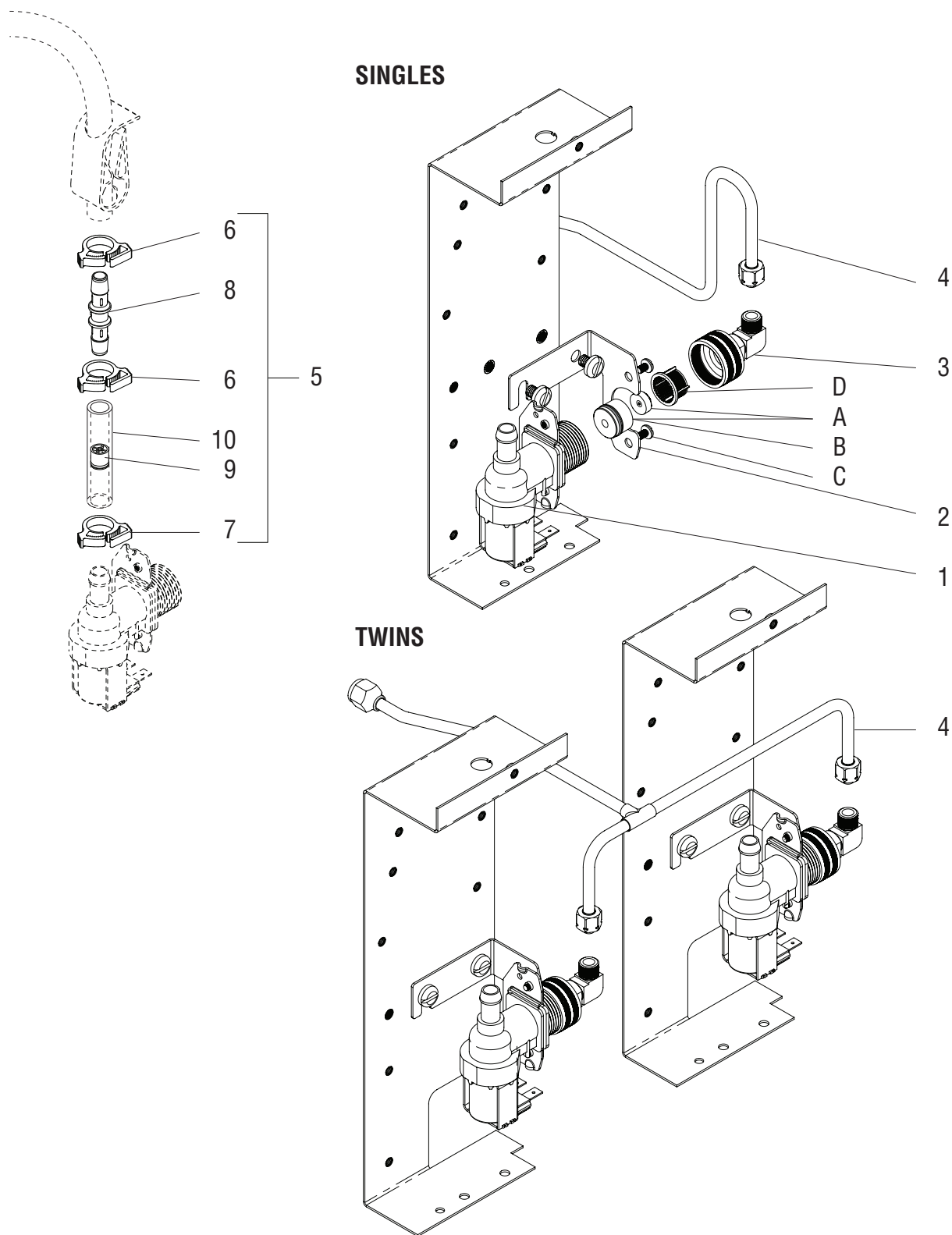
DISPENSE VALVE, SPRAYHEAD AND FAUCET

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
28	01540.0000	-	1	Washer, SST .75" ID x 1.0" OD
29	04270.0000	-	1	Fill Basin
30	01537.0000	-	1	Washer, Nylon .75" ID x 1.0" OD
31	00957.0000	-	1	Nut, Hex .75"-16
32	03102.0000	-	1	Elbow, 90° .375" OD
33	20248.0000	-	1	Grommet, Syphon
The Following Items Are Not Illustrated				
34	41499.1000	1	1	Faucet Tube Kit, All Models (Includes 8, 10, 11)
35	41499.1001	2	1	Dispense Tube Kit, Tank to Solenoid, All Models (Includes 8, 9, 23)
36	41499.1002	2	1	Dispense Tube Kit, Solenoid to Sprayhead, All Models (Includes 2 & 3)
37	41499.1003	-	1	Syphon Tube Kit, Pour In Models Only (Includes 2 & 25)



FILL SOLENOID VALVE AND DRAIN - EARLY MODELS

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION	
1	38969.0003	2	1	Fitting, 90° Silicone	
2		2	-	Tube .5" x 8.25" (Order item 11) (TWIN)	
		-	1	Tube .5" x 7" (Order item 11) (Single)	
3	00459.0000	1	1	Fitting, Bulkhead 1/4" Flair	
	01532.0000	1	1	Lockwasher, Int. Tooth .438"	
	00463.0000	1	1	Nut, Hex .438"-20	
4	29065.0000	-	1	Tube, Bulkhead to Solenoid (Single)	
	29486.0000	1	-	Tube, Bulkhead to Solenoid (TWIN)	
5		2	1	Solenoid Assy (120v) (Not Available, Order # 12)	
	28750.0001	2	1	Solenoid Assy (230v) See # 12 Also.	
		2	1	Solenoid Assy (100v)	
		2	1	Solenoid Assy (200v)	
	02325.0001	4	2	Screw .25"-20 x .313"	
	39975.0000	-	-	Solenoid Repair Kit (Includes Guide, Spring, Armature & Diaphragm)	Repair Kit
	39975.0001	-	-	Guide	
	39975.0002	-	-	Spring	
	39975.0003	-	-	Armature (Plunger)	
	39975.0004	-	-	Diaphragm	
6	12422.0001	2	1	Clamp, SNP - 10	
7		2	1	Tube, Tank To Valve, .375"ID x 24.0" (Order # 10)	
8	11630.0002	2	1	Clamp Shut Off, Tube	
9	12422.0006	2	1	Clamp, SNP - 8	
The Following Items Are Not Illustrated					
10	20976.1000	-	-	Tube, .375" ID x 1' (Use as required)	
	20976.1001	-	-	Tube, .375" ID x 3' (Use as required)	
	20976.1002	-	-	Tube, .375" ID x 10' (Use as required)	
	20976.1004	-	-	Tube, .375" ID x 250' (Use as required)	
11	32591.1001	-	-	Tube, .5" ID x 12" (Use as required)	
	32591.1002	-	-	Tube, .5" ID x 36" (Use as required)	
12	41579.1000	2	1	Kit, Solenoid Retrofit (Includes Items 1-3) 120V	For retrofitting early models to new style (shown on next page)
	41579.1002	2	1	Kit, Solenoid Retrofit (Includes Items 1-3) 230V	
	41255.1006	2	1	Kit, Solenoid Retrofit (Includes Items 1-3) 100V	
	41255.1007	2	1	Kit, Solenoid Retrofit (Includes Items 1-3) 200V	



FILL SOLENOID VALVE AND DRAIN - LATER MODELS

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
1	42025.0000	2	1	Kit, Universal Replacement Solenoid, 120V
	42025.0001	2	1	Kit, Universal Replacement Solenoid, 230V
	41255.0007	2	1	Valve, Solenoid, 200V
A	20526.2500	4	2	Kit, .500GPM Flow Washer/O-Ring
B	40056.0003	2	1	Insert, Flow Control Housing
C	32283.0000	4	2	Screw, SST Slotted Panhead M4 X 6mm
D	46884.0000	2	1	Strainer
2	41580.0000	2	1	Bracket (Production Only) Illustrated
	02325.0001	4	2	Screw .25"-20 x .313"
	41580.0001	2	1	Bracket (Retrofit Only) Not Illustrated
3	37297.0003	2	1	Elbow
4	41578.0000	-	1	Tube, Bulkhead to Solenoid (Single)
	41643.0000	1	-	Tube, Bulkhead to Solenoid (TWIN)
5	41716.1004	2	1	Kit, Check Valve/Tube Assembly (Includes Union, Tube, Check Valve, & Clamps)
6	12422.0001	4	2	Clamp, SNP - 10
7	12422.0005	2	1	Clamp, SNP - 12
8		2	1	Connector, Union .375" X .375" - Kynar (Order # 5)
9	36378.0001	2	1	Check Valve
10		2	1	Tube, Tank To Valve, .375" ID x 2.5" (Order # 5 or 12)

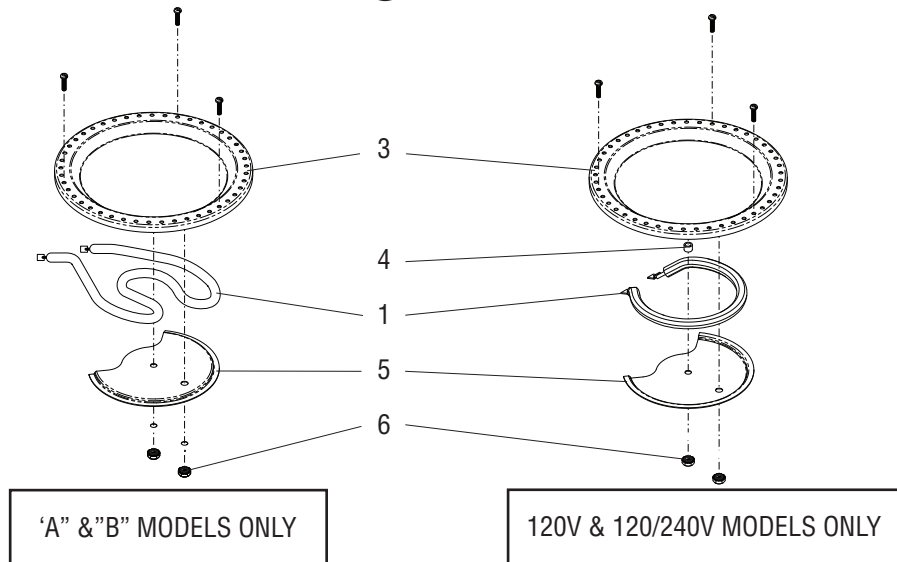
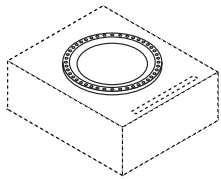
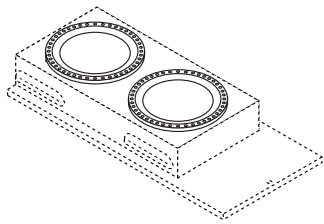
The Following Items Are Not Illustrated

11	43644.0000	-	-	Kit, Valve Rebuild
12	20976.1000	-	-	Tube, .375" ID x 1' (Use as required)
	20976.1001	-	-	Tube, .375" ID x 3' (Use as required)
	20976.1002	-	-	Tube, .375" ID x 10' (Use as required)
	20976.1004	-	-	Tube, .375" ID x 250' (Use as required)



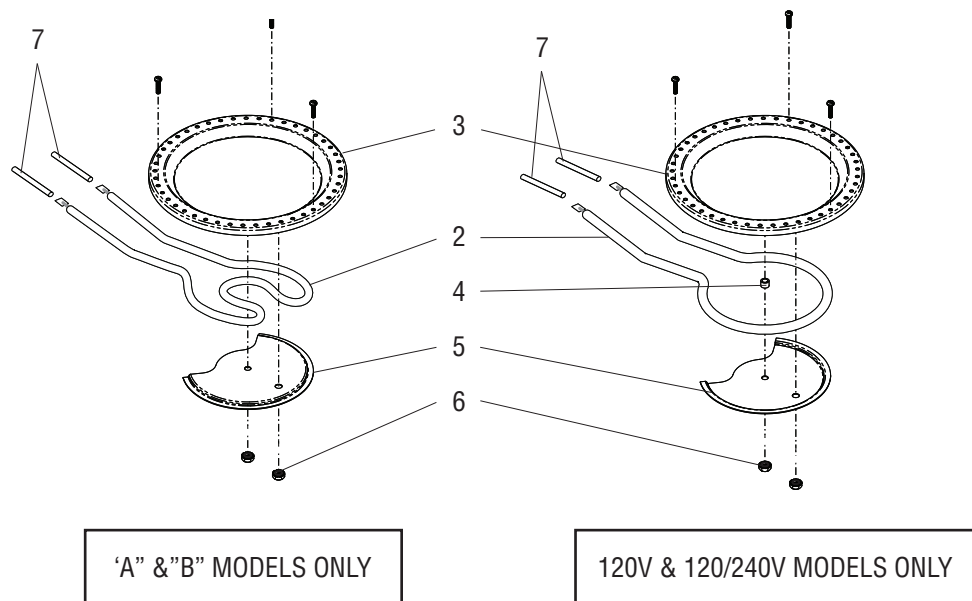
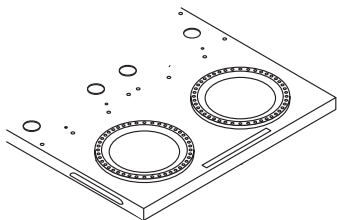
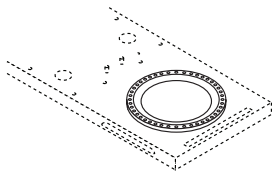
UPPER & SIDE HOUSING WARMERS

A



BASE WARMERS

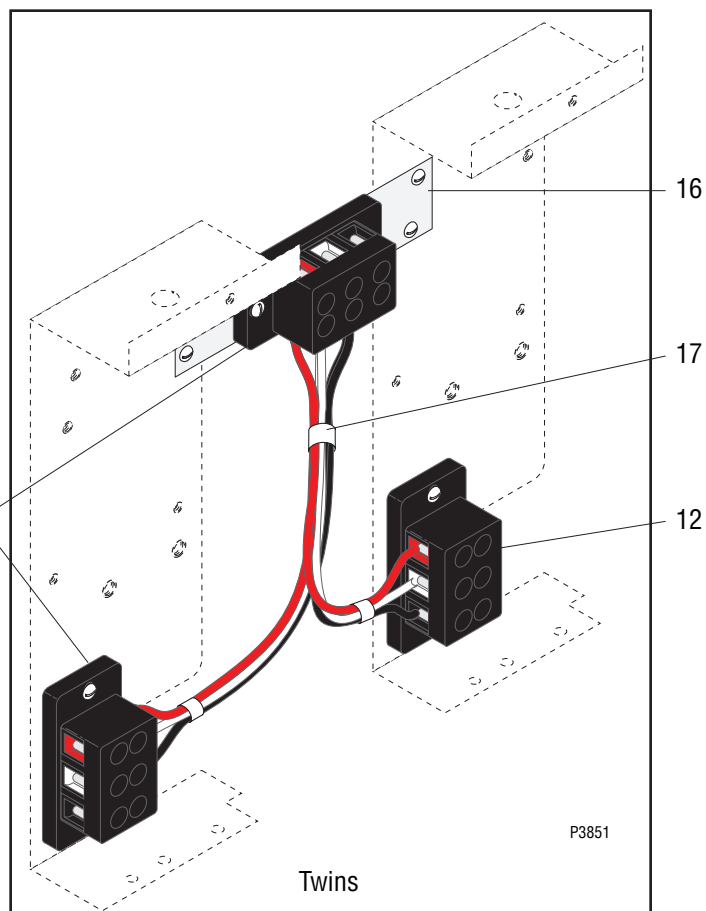
B



WARMER ASSEMBLIES

ITEM	PART NO.		DESCRIPTION
A	03652.0000	1	Warmer Assembly 120V, Top & Side Warmers (Includes items 1, & 3 - 6)
	11440.0009	1	Warmer Assembly 220V, Top & Side Warmers (Includes items 1, 3, 5, & 6)
	11440.0011	1	Warmer Assembly 200V, Top & Side Warmers (Includes items 1, 3, 5, & 6)
	01303.0000	3	Screw, Pan Head - SST #4-40 x .5"
	01303.0002	3	Screw, Pan Head - BLK #4-40 x .5"
	00916.0000	3	Fastener, J-Type #4-40
	1	01227.0000	1 Warmer Element 120V Top & Side Warmers
		01951.0000	1 Warmer Element 220V Top & Side Warmers ("A" Models)
		01951.0001	1 Warmer Element 200V Top & Side Warmers ("B" Models)
B	11440.0005	1	Warmer Assembly 120V, Base Warmers (Includes items 2-7) & Single CD
	11440.0008	1	Warmer Assembly 220V, Base Warmers (Includes items 2, 3, 5, & 6)
	11440.0010	1	Warmer Assembly 200V, Base Warmers (Includes items 2, 3, 5, & 6)
	01303.0000	3	Screw, Pan Head - SST #4-40 x .5"
	01303.0002	3	Screw, Pan Head - BLK #4-40 x .5"
	00916.0000	3	Fastener, J-Type #4-40
	2	11442.0000	1 Warmer Element 120V Base Warmers & Single CD
		11438.0000	1 Warmer Element 220V Base Warmers ("A" Models)
		11438.0001	1 Warmer Element 200V Base Warmers ("B" Models)
3	03656.0000	1	Warmer Dish, Blk 45 Hole
4	13042.0001	1	Spacer, (120V Models Only)
5	05212.0000	1	Plate, Element Retaining
6	00970.0000	2	Nut, Keps #8-32
7		2	Tube, Silicone .25" Dia x 1.875" LG. (Order Item 8)
The Following Items Are Not Illustrated			
8	04828.1001	-	Tube, Silicone .25" Dia. x 24" LG (Use as required)
9	24785.0002	1	Galley Kit, "C" Series, 3 Warmers

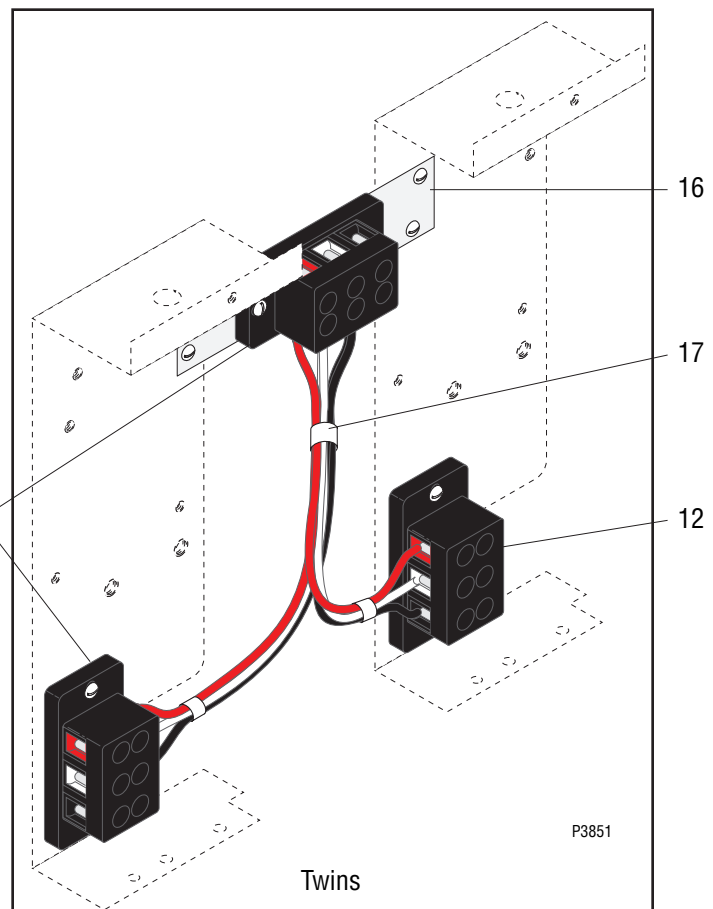
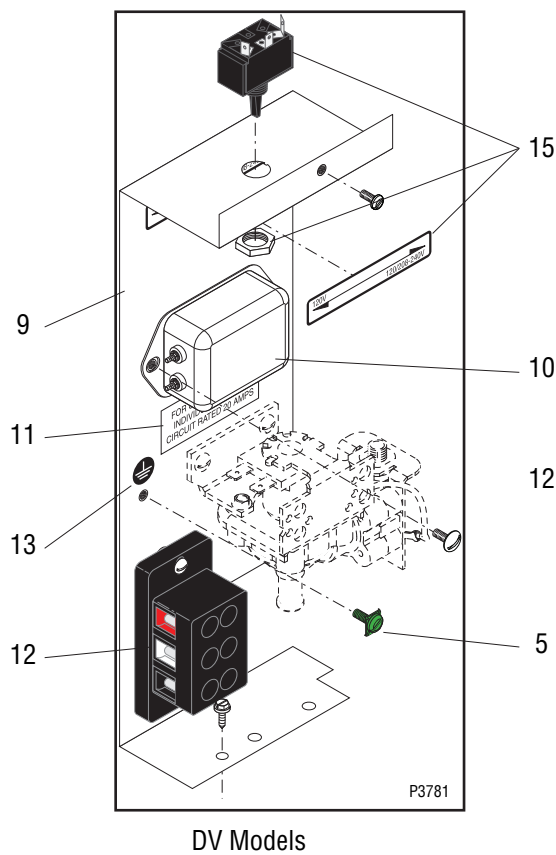
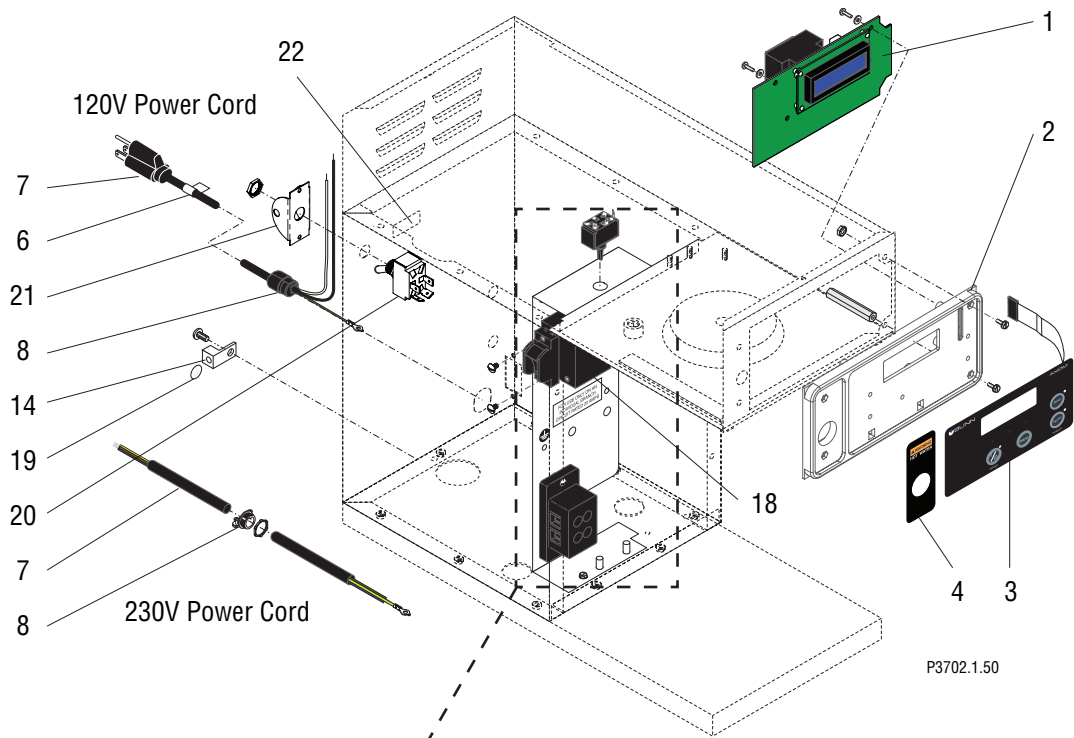
NOTE: All warmers listed above are rated @ 100 watts



ELECTRICAL AND OPERATING CONTROLS

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
1	42533.1001	2	1	PC Board, Control Green Display (120V) "SINGLE AXIOM"; APS/TC (RoHS)
	42533.1201	-	1	PC Board, Control Blue Display (120V) (RoHS)
	42533.1002	-	1	PC Board, Control Green Display (240V) "SINGLE AXIOM"; APS/TC (RoHS)
	50983.1000	-	1	PC Board, Control (230V CE Only) "SINGLE AXIOM"; APS/TC (RoHS), Green Disp.
	50983.1203	-	1	PC Board, Control (230V CE Only) "SINGLE AXIOM"; APS/TC (RoHS), Blue Display
	38760.1004	-	1	PC Board, Control (120V) APS 220V (RoHS) (CCC)
	38760.1010	-	1	PC Board, Control (240V) Full/Half Batch Switches-Left Side (RoHS)
	38760.1011	-	1	PC Board, Control (120V) Full/Half Batch Switches-Right Side (TC) (RoHS)
	38760.1014	-	1	PC Board, Control (120V) Full/Half Batch Switches-Left Side (RoHS)
	38044.0000	4	2	Screw, PNH Plastite #6 x .375"
	01518.0000	2	2	Washer, Nylon #6
2	38842.0002	2	1	Face Plate
	29082.0000	8	4	Screw, Hex-head #6-32 x .5"
	00973.0000	6	3	Nut, Keps #6-32
	29263.0000	2	1	Nut, Standoff #6-32 x 2.0"
3	38876.0001	1	1	Switch, Membrane - 3 Warmers (Right)
	38876.0002	2	1	Switch, Membrane - APS/TC
	38876.0004	-	1	Switch, Membrane - "SINGLE AXIOM" Full/Half Batch Switches-Right Side
	38876.0005	1	1	Switch, Membrane - 3 Warmers (Left)
	38876.0007	-	1	Switch, Membrane - 1L/2U (Right) Full/Half Batch Switches-Left Side
	38876.0008	-	1	Switch, Membrane - "TC" Full/Half Batch Switches-Right Side
	38876.0011	-	1	Switch, Membrane - 1L/1U
4	29007.0000	1	1	Decal, HOT WATER (Brewers with Faucet)
	29265.0000	1	1	Decal, Faucet Hole Cover (Brewers without Faucet)
5	01309.0000	1	1	Screw, Grounding #10-32 x .5" (2 used in 0/6 Twin)
6	06064.0000	-	1	Label, Cord Warning
7	01719.1000	-	1	Power Cord, 120V (Model 15 Only)
	23799.0001	-	1	Power Cord, 120V (Model 20 Only)
	38074.1026	-	1	Power Cord Assy (Includes item 6) (CE)
	28111.0006	-	1	Power Cord Assy (UK)
	42749.0028	-	1	Power Cord Assy (Euro)
8	01685.0000	-	1	Bushing, Strain Relief (Steel w/screw Clamps) (DV Models)
	01686.0000	-	1	Bushing, Strain Relief (Plastic Snap In) (120V 15A Models only)
	05746.1000	-	1	Bushing, Strain Relief (Plastic Hex) (200V-240V, 230V CE)
	01590.0000	1	-	Bushing, Strain Relief (Twins Only)
9	28740.0003	2	1	Bracket, Component Mtg. DV, B & CE 11.75"
	28740.0004	-	1	Bracket, Component Mounting 15.12" ("SINGLE Axiom" Only)
	28740.0005	2	1	Bracket, Component Mtg. 11.12" (B Models Only)
	28740.0008	1	1	Bracket, Component Mounting 15.12" ("Twin APS-A,B&CE; APS-CE;TS" Only)
	02308.0000	2	1	Screw #8-32 x .375"
	02332.0001	2	1	Screw, Hex Crimptite #6-32 x .25"
10	29446.0002	-	1	EMI Filter 30 Amps, 100V
	29446.0004	-	1	EMI Filter 10 Amps 200V & 230V(CE)
	01315.0000	-	2	Screw, Truss Head #8-32 x .375"
11	00985.0000	-	1	Decal, Individual Circuit Info
12	01106.0000	-	1	Terminal Block, 2-pole 120v (Black-White)
	01106.0001	-	1	Terminal Block, 2-pole 240v (Black-Red)
	01106.0003	-	1	Terminal Block, 2-pole 230v (Brown-Blue) (CE)
	07038.0000	3	1	Terminal Block, 3-pole 120/240v (Black-White-Red)

Continued on next page



ELECTRICAL AND OPERATING CONTROLS

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
	01317.0000	6	2	Screw #8-32 x .5"
13	00824.0002	1	1	Decal, Ground
14	27705.0000	-	1	Terminal Lug (CE)
	01327.0000	-	1	Screw, PNH 10-32 x .375"
15	23522.1001	-	1	Toggle Switch (Includes Nut)
	23696.0000	-	1	Nut, Hex
	34056.0000	-	1	Decal, (120V-120/240V)
16	23376.0000	1	-	Bracket, Term. Block Mounting
	02308.0000	3	-	Screw, Pan Head #8-32 x .38"
17	29484.0000	1	-	Wiring Harness, Terminal Block (Twins w/o On/Off Switch)
	29484.0001	1	-	Wiring Harness, Term. Block - Term. Block
	38920.0000	-	1	Wiring Harness, Term. Block to Switch (Singles)
	38920.0010	1	-	Wiring Harness, Term. Block to Switch (Twins)
18	38894.0001	-	1	Switch, On/Off
	01308.0002	3	-	Screw, Truss Head #6-32 x .25"
19	00824.0001	1	1	Decal, Equipotentiality
20	40763.0002	-	1	Toggle Switch (Includes Nut)
	23696.0000	-	1	Nut, Hex
21	25102.0000	-	1	Bracket, Switch Indicator/Guard
22	41405.0000	-	1	Decal, Main On/Off
The Following Items Are Not Illustrated				
23	24204.0000	1	1	Wiring Harness, (P1,2,3) to Left Side Warmers
	24204.0001	1	1	Wiring Harness, (P1,2,3) to Right Side Warmers
24	34707.0004	-	1	Wiring Harness, EMI Filter to Term Block (CE)
	45314.0001	-	1	Wiring Harness, EMI Filter to Term Block (100V APS&TS)
25	39048.0000	2	1	Wiring Harness, Level Probes to Board
26	21016.0011	-	1	Lead, Grn/Yel, 15" LG (CE)
	21016.0012	-	1	Lead, Grn/Yel, 10" LG (CE)
	21016.0027	-	2	Lead, Grn/Yel, 26" LG (CE)
27	29072.0000	-	1	Wiring Harness, Main 120V (Single Axiom-15 Only)
	29072.0016	-	1	Wiring Harness, Main 120V 1 lower/2 upper warmers
	29072.0017	-	1	Wiring Harness, Main 120V 3 lower warmers right
	29072.0035	-	1	Wiring Harness, Main 120V 3 lower warmers left
	29072.0023	-	1	Wiring Harness, Main 100V, 200V & 230V-CE 1 lwr/2 upr (w/EMI Filter)
	29072.0022	-	1	Wiring Harness, Main 200V & 230V 3 lower warmers
	29072.0004	2	-	Wiring Harness, Main Twin APS (w/3 Term. Blocks)
	34055.0000	-	1	Wiring Harness, Main DV 3 warmer models
	34055.0001	-	1	Wiring Harness, Main DV APS/TC

Continued on next page



P3851

040419

ELECTRICAL AND OPERATING CONTROLS

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
	29072.0040	-	1	Wiring Harness, Main 230V CE APS
The Following Harnesses are for Later Models With On/Off <u>Rocker</u> Switch				
28	40666.0000	1	-	Wiring Harness, Main 120/240V 0/6 TWIN models
	40666.0008	1	-	Wiring Harness, Main 120/240V 4/2 TWIN models
	40666.0005	1	-	Wiring Harness, Main Twin APS 120/240V (w/1 Term Block)
	29072.0025	-	1	Wiring Harness, Main 120/240V 1 lower/2 upper warmers
	29072.0026	-	1	Wiring Harness, Main 120/240V 3 lower warmers
	34055.0006	-	1	Wiring Harness, Main DV 120/240V 3 lower warmers
	34055.0007	-	1	Wiring Harness, Main DV 120/240V 1 lower/2 upper warmers

The Following Harnesses are for Later Models With On/Off Toggle Switch

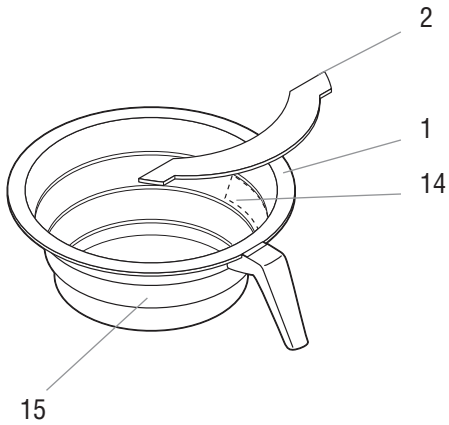
29	29072.0036	-	1	Wiring Harness, Main 100V APS
	29072.0038	-	1	Wiring Harness, Main 100V TS
	41390.0000	-	1	Wiring Harness, Main Axiom35, 3 Lower Right
	41390.0001	-	1	Wiring Harness, Main Axiom35, 1 Lower/ 2 Upper
	41390.0003	-	1	Wiring Harness, Main Axiom-DV, 1 Lower/ 2 Upper
	41390.0004	-	1	Wiring Harness, Main Axiom-DV, 3 Lower Left
	41390.0007	-	1	Wiring Harness, Main Axiom-DV, APS/TC
	41390.0008	-	1	Wiring Harness, Main (Single Axiom-35 Only)
	41390.0030	-	1	Wiring Harness, Main Axiom-DV, 3 Lower Right

Harnesses, Upper Warmers to 3 pin connector

30	02812.0001	-	1	WIRING HARN, Standard 2 Wmr, 2 Switches 120V
31	25348.0004	-	1	WIRING HARN, 1 Wmr, (Front) 120V
32	23950.0002	1	-	WIRING HARN, 2 Wmr, (Front) 120V (2/2 Twin Only)

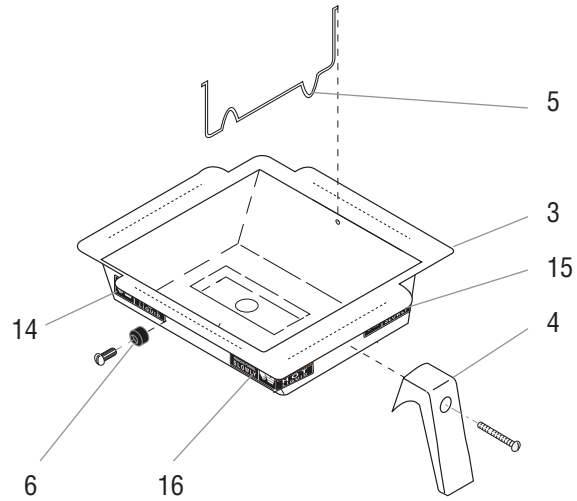


A



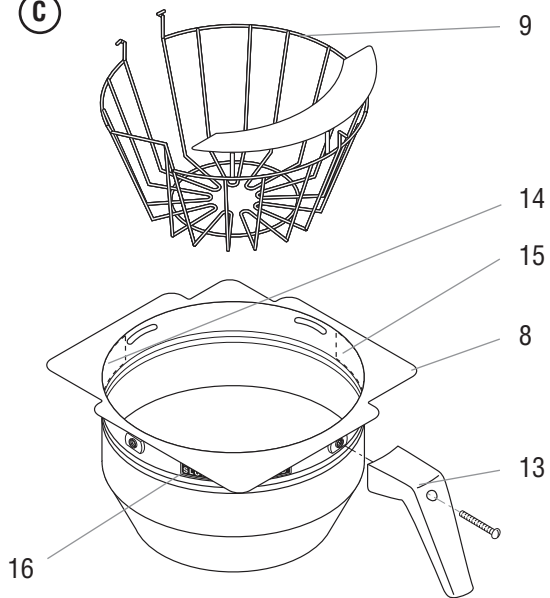
Plastic 'C' Funnel

B



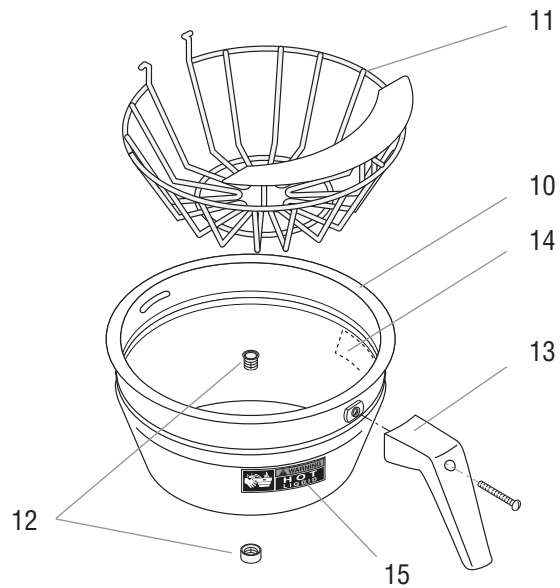
Pouch Pack Funnel

C



SST Gourmet 'C' Funnel

D



SST 'C' Funnel

FUNNELS

ITEM	PART NO.	QTY. TWIN	QTY. SINGLE	DESCRIPTION
A	20583.0002	-	1	Funnel Assy, Smoke Plastic (Includes items 2, 14, & 15)
	20583.0003	-	1	Funnel Assy, Black Plastic (Includes items 2, 14, & 15)
	20583.0006	-	1	Funnel Assy, Orange Plastic (Includes items 2, 14, & 15)
	1	-	1	Funnel Body, Black Plastic (Order item A)
	1	-	1	Funnel Body, Orange Plastic (Order item A)
2	32964.0000	-	1	Splashgard, Black Plastic
B	29151.0000	2	1	Funnel Assy, Pouch Pack Blk Handle (Includes items 3-6 & 14-16)
	29151.0001	2	1	Funnel Assy, Pouch Pack Orn Handle (Includes items 3-6 & 14-16)
	04274.0010	2	1	Funnel Assy, Pouch Pack Brown Plastic (Includes item 16)
	04274.0012	2	1	Funnel Assy, Pouch Pack Black Plastic (Includes item 16)
	3	2	1	Funnel Body, Pouch Pack 'C Series' SST (Order item B)
	4	2	1	Handle Kit, Pouch Pack, Black (Includes mounting screw below)
	29152.1000	2	1	Handle Kit, Pouch Pack, Orange (Includes mounting screw below)
	29152.1001	2	1	Screw, Round Head 10-32 x 1.5"
	01331.0002	2	1	Insert, Pouch Pack Funnel
	5	2	1	Keeper, Insert
	6	2	1	Screw, Round Head 10-32 x .5"
	01331.0000	2	1	
C	34559.0000	-	1	Funnel Assy, Gourmet SST (Includes items 8, 9, & 13-16)
	8	2	1	Funnel Body, Gourmet SST (Order item C)
	9	2	1	Filter Basket, Gourmet 'C'
D	20216.0000	-	1	Funnel Assy, 7.12" SST Blk Handle (Includes items 10, 11 & 13-16)
	20216.0001	-	1	Funnel Assy, 7.12" SST Orn Handle (Includes items 10, 11 & 13-16)
	20217.0000	2	-	Funnel Assy, 7.62" SST Blk Handle (Includes items 10, 11 & 13-16)
	20217.0001	2	-	Funnel Assy, 7.62" SST Orn Handle (Includes items 10, 11 & 13-16)
	10	-	1	Funnel Body, W/Decals, 7.12" SST (Includes items 14 & 15)
	28553.0000	2	1	Funnel Body, W/Decals, 7.62" SST (Includes items 14 & 15)
	28554.0000	2	1	Filter Basket, 7.12" SST
	11	-	1	Filter Basket, 7.62" SST
	33088.0000	2	1	Funnel Tip Kit
	33090.0000	2	1	
	12	2	1	
	01031.0000	2	1	
13	20244.1000	2	1	Handle Kit, Black (Includes mounting screw below)
	20244.1001	2	1	Handle Kit, Orange (Includes mounting screw below)
	01331.0002	2	1	Screw, Round Head 10-32 x 1.5"
14	03408.0002	2	1	Decal, Warning - Remove Funnel
15	03409.0002	2	1	Decal, Warning - Hot Liquid
16	28694.0000	2	1	Decal, Warning - Hot Liquid/Remove Funnel

NOTE: D does not include Tip Kit

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